

# Partek/Atlantic

PFA/PTFE Valves

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# **!** WARNING

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#### **Overview**

Partek/Atlantic produces products that are made from only the finest Fuoropolymers available. These Fluoropolymers are resistant to numerous chemicals and solvents. This information provides only a brief technical overview. For more comprehensive technical and chemical compatibility information, please ask for Technical Bulletin 0002-T1/USA.

# Fluorinated Polymers

#### **Chemical Properties**

- · Resistivity to corrosive agents
- Non-solubility
- Long term weatherability
- Non-adhesiveness
- Nonflammability

### **Electrical Properties**

- Low dielectric constant
- Low dissipation factor
- High arc resistance
- High surface resistance
- High volume resistivity

### **Mechanical Properties**

- · Flexibility at low temperatures
- · Low coefficient of friction
- Stability at high temperatures

PTFE is a fluorocarbon resin that is isostatically compression molded into various shapes and configurations. It is chemically resistant to all chemicals and solvents with the exception of some molten alkali metals, molten sodium hydroxide, elemental fluorine and certain fluorinating agents. At Partek we use PTFE for machining the bodies and components of various valves and manifolds. It offers chemical resistance and stability at high temperatures.

Modified PTFE material is used primarily for diaphragms and bellows in our products. This material has the same processing and chemically resistant characteristics as the standard product but offers superior cycle life and integrity in diaphragm products.

PFA is a copolymer of tetrafluoroethylene and perfluoroalkyl vinyl ether. The resultant polymer contains the carbon-fluorine backbone chain typical of PTFE, but unlike PTFE, does not require special fabricating techniques. PFA pellets have good melt flow characteristics that allow for processing via extrusion, compression, blow, transfer and injection molding methods. It has outstanding chemical and solvent resistant characteristics over a temperature range even greater than PTFE. PFA is offered in various grades of purity and cleanliness making it the material of choice for the semiconductor market.

### C<sub>V</sub> and K<sub>V</sub> Formulas

$$Q = C_{\text{V}} \land \boxed{\frac{\Delta P}{SG}} \qquad \begin{array}{c} \text{Q = Flow (GPM)} \\ \Delta P = \text{Pressure Drop (PSIG)} \\ \text{SG = Specific Gravity} \end{array}$$

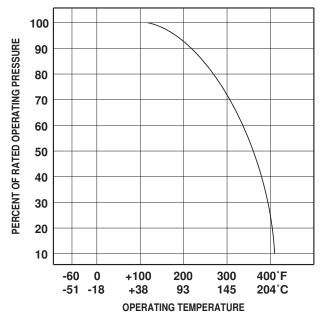
$$Q = K_V \wedge \sqrt{\frac{\Delta P}{Y}} \qquad \begin{array}{c} \text{Q = Flow (LPM)} \\ \Delta P = \text{Pressure Drop (BAR)} \\ \text{Y = Specific Gravity (kg/cm}^3) \end{array}$$

$$1 K_V = 14.26 C_V$$

"C<sub>v</sub>" flow factor is the number of gallons of fluid that pass through a given orifice area in one minute, at a pressure drop of 1 PSIG.

"K," flow factor is the number of liters of fluid that pass through a given orifice area in one minute, at a pressure drop of 1 bar.

#### PERCENT OF RATED PRESSURE VS. TEMPERATURE



For operation at temperatures above ambient conditions, please refer to the chart above for reduced pressure ratings.

# MV-1 Manual Stop Cock Valve

#### **Product Overview**

The MV-1 Stop Cock Valve is designed for use in high purity semiconductor fluid applications, and is also ideally suited for ultra-pure water and aggressive chemicals. A precision-machined PTFE body with a straight through flowpath is combined with a PTFE full flow orifice stem for maximum flow, minimum pressure drop and 1/4" turn operation. Two and three way configurations, both "L" and "T" styles, are offered for inline and panel mounted applications.



**Features** 

Full flow orifice.

The precision machined stem and body provide tight shut off and 1/4 turn operation.

"L" and "T" style 3-way configurations available.

Parofluor O-Ring stem seals.

**Benefits** 

Maximum flow at the desired size.

Minimum pressure drop. High cycle life.

Eliminates valve redundancy.

Positive body to stem seal.

**Specifications** 

Materials of Construction:

Wetted Surfaces - PTFE, Parker Parofluor™ Non Wetted Surfaces - HDPE, PFA, PVC, PVDF, Titanate.

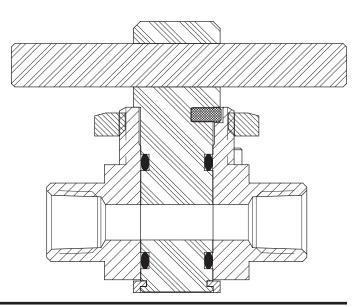
Pressure Ranges:

0 to 60 PSIG (4.1 bar)

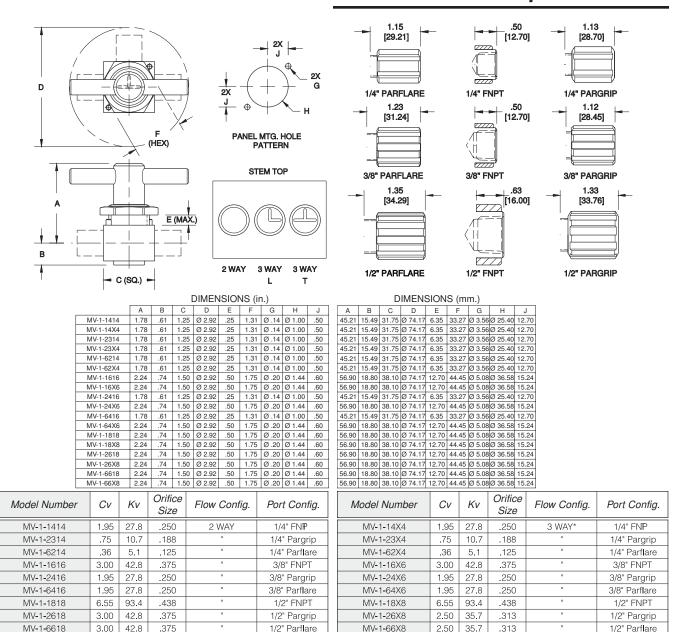
Pressure ranges above are for operation at ambient temperature. For use at higher temperatures consult Pressure/ Temperature chart on page 3.

Temperature Ranges:

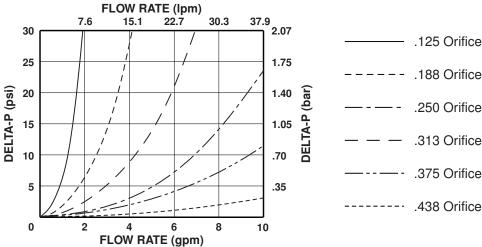
-60°- 212°F (-51°-100°C) Ambient -60°- 400°F (-51°-204°C) Fluid



# MV-1 Manual Stop Cock Valve



<sup>\*</sup> For 3 Way L change X to "2" (i.e. MV-1-1424) and for 3 Way T change X to "3" (i.e. MV-1-1434).



# MV-4 Manual Needle Valve

#### **Product Overview**

The MV-4 Needle Valve is designed for high purity or aggressive chemical and gas applications. The design utilizes a machined high purity PTFE body and stem as the only wetted components. The stem sealing area is precision machined for smooth, consistent flow. The PTFE ferrule assures a leak tight seal between the stem and body. The unique fluted needle design provides precise, repeatable flow control. The MV-4 is available in a straight through configuration with several orifice sizes and numerous end connections.



#### **Features**

Tapered groove needle design

**PVDF** trim option

Numerous end connections available including Parflare.

### **Benefits**

Allows for precise, repeatable linear flow control.

Reduces effects of corrosive environment.

Reduces connections, mounting space and overall cost.

Ideal for quick shut-off in contamination-free applications.

# **Specifications**

Materials of Construction:

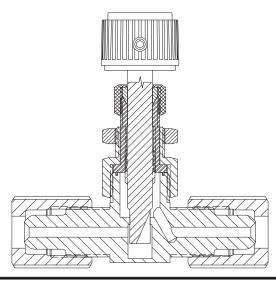
Wetted Surfaces - PTFE Non Wetted Surfaces - Anodized Aluminum, ABS, 18-8 SS.

#### Pressure Ranges:

25" HG vacuum (846 mbar) to 120 PSIG (8.3 bar)

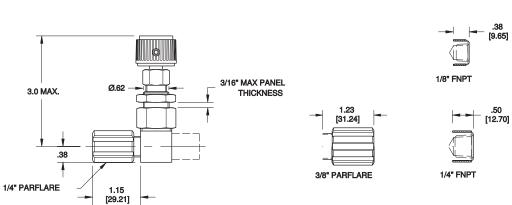
Pressure ranges above are for operation at ambient temperature. For use at higher temperatures consult Pressure/ Temperature chart on page 3.

#### Temperature Ranges:





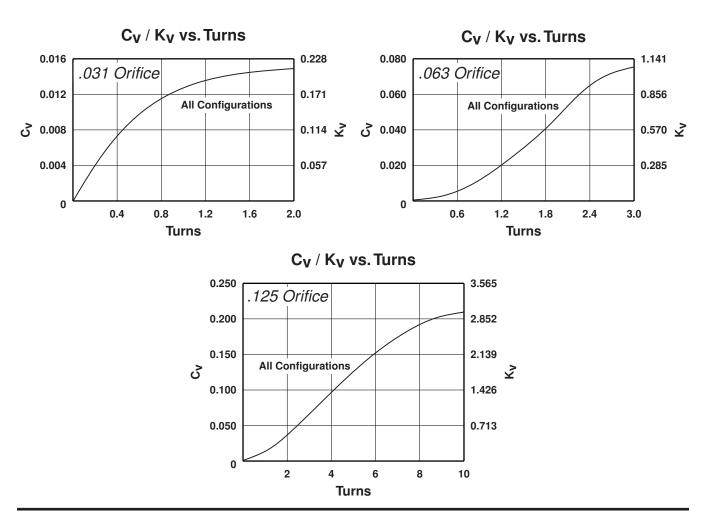
BRACKETED DIMENSIONS ARE IN mm.



Model Number	Cv	Kv	Orifice Size	Flow Config.	Port Configuration
MV-4-1014	.02	.21	.031	ON/OFF	1/4" FNPT
MV-4-1114	.08	1.10	.063	"	1/4" FNPT
MV-4-1212	.21	2.99	.125	"	1/8" FNPT

Model Number	Cv	Kv	Orifice Size	Flow Config.	Port Configuration
MV-4-1214	.21	2.99	.125	ON/OFF	1/4" FNPT
MV-4-6214	.21	2.99	.125	"	1/4" Parflare
MV-4-6216	.21	2.99	.125	"	3/8" Parflare

Above Parflare model numbers are supplied with PVDF nuts. For PFA nuts add -T to model number. For high temperature nut assemblies, add -HT. Consult factory for delivery and pricing. Please consult factory for other available configurations, PVDF trim options and custom assemblies.



### MV-6 Manual Ball Valve

#### **Product Overview**

The MV-6 Ball Valves are designed for use in high purity semiconductor applications, and are also ideally suited for use in ultra-pure water and aggressive chemicals. All sizes have wetted parts made entirely of PTFE. All valves are designed full port for minimal flow restrictions and are operated 1/4 turn with minimal torque.



### **Features**

Floating ball design without o-rings ensures bubble tight sealing at high pressure.

Full port design; 1/4 turn operation with low torque tee handle.

Panel mounting is an option on all sizes.

#### **Benefits**

Bidirectional flow to 120 psi liquid or gas; High cycle life.

Ideal for quick shut-off in contamination-free applications.

Ideal for process instrumentation applications.

# **Specifications**

Materials of Construction:

Wetted Surfaces - PTFE Non Wetted Surfaces - HDPE, PVDF and PVC.

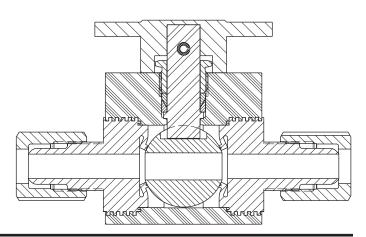
#### Pressure Ranges:

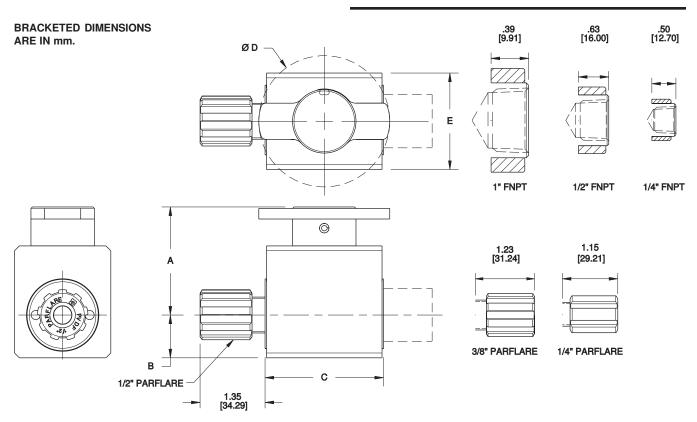
25" HG vacuum (846 mbar) to 120 PSIG (8.3 bar)

Pressure ranges above are for operation at ambient temperature. For use at higher temperatures consult Pressure/ Temperature chart on page 3.

#### Temperature Ranges:

-60°- 176° F (-51°- 80° C) Ambient -60°- 400° F (-51°- 204° C) Fluid





	DIMENSIONS (in.)									
	Α	В	С	D	Е					
MV-6-1414-0	1.73	.66	1.91	Ø 1.98	1.31					
MV-6-1818-0	2.24	.89	2.46	Ø 2.72	2.00					
MV-6-116116-0	3.18	1.39	3.44	Ø 4.40	2.53					
MV-6-6214-0	1.73	.66	1.91	Ø 1.98	1.31					
MV-6-6416-0	2.24	.89	2.46	Ø 2.72	2.00					
MV-6-6618-0	2.24	.89	2.46	Ø 2.72	2.00					

Flow

D	IMEN	10121	NS (mm	1.)
Α	В	D	Е	
43.94	16.76	48.51	Ø 50.29	33.27
56.89	22.60	62.48	Ø 69.08	50.80
80.77	35.30	87.37	Ø 111.76	64.26
43.94	16.76	48.51	Ø 50.29	33.27
56.89	22.60	62.48	Ø 69.08	50.80
56.89	22.60	62.48	Ø 69.08	50.80

Cv

Model Number

Model Number	CV	KV	Config.	Port Configuration
MV-6-1414-0	1.88	26.81	ON/OFF	1/4" FNPT
MV-6-1818-0	6.59	93.97	"	1/2" FNPT
MV-6-116116-0	28.06	400.14	"	1" FNPT

Model Number	CV	KV	Config.	Port Configuration
MV-6-6214-0	1.01	14.40	ON/OFF	1/4" Parflare
MV-6-6416-0	1.88	26.81	"	3/8" Parflare
MV-6-6618-0	3.15	44.92	"	1/2" Parflare

Κv

Flow

Port Configuration

### PRESSURE DROP VS. FLOW RATE

#### FLOW RATE (Ipm) 38 113 151 189 7.35 5 .28 1/2" FNPT 12. C. DELTA-P (bar) DELTA-P (psi) 1" FNPT .07 40 10 20 30 50 FLOW RATE (gpm)

#### PRESSURE DROP VS. FLOW RATE FLOW RATE (Ipm) 76 ¬ 2.1 15 30 61 30 1/4" Parflare 24 1.7 DELTA-1 , DELTA-P (psi) 28. CT P (Par) 1/4" FNPT 3/8" Parflare 1/2" Parflare .41 0 16 12 20 FLOW RATE (gpm)

# MV-7 Manual Plug Valve

#### **Product Overview**

The MV-7 Tapered Plug Valve is designed for use in high purity semiconductor applications, and is also ideally suited for ultra-pure water and aggressive chemicals. A precision-machined PTFE body with a straight through roddable flowpath is combined with a PTFE tapered plug for maximum flow, minimum pressure drop and bubble-tight shut off.



#### **Features**

Precision-machined PTFE tapered plug seated onto a roddable PTFE body with a straight through flowpath.

Panel mounting an option on all sizes.

### **Benefits**

Bubble-tight shut off.

Maximum flow with minimum pressure drop.

Ideal for process instrumentation applications.

# **Specifications**

Materials of Construction:

Wetted Surfaces - PTFE Non Wetted Surfaces - Anodized Aluminum, ABS, PFA, PVDF.

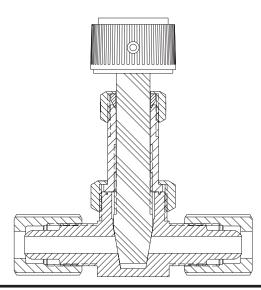
#### Pressure Ranges:

0 to 120 PSIG (8.3 bar)

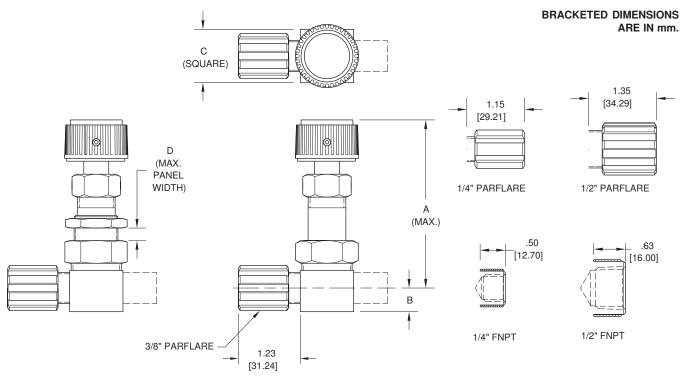
Pressure ranges above are for operation at ambient temperature. For use at higher temperatures consult Pressure/Temperature chart on page 3.

#### Temperature Ranges:

-60°- 176°F (-51°- 80°C) Ambient -60°- 400°F (-51°- 204°C) Fluid



# MV-7 Manual Plug Valve



STYLE 1

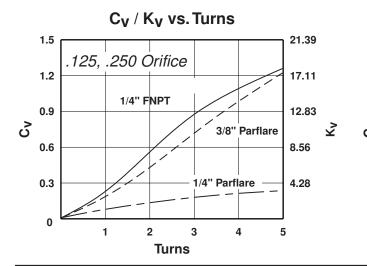
STYLE 2

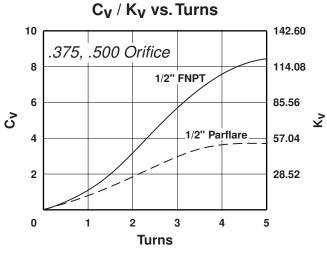
	DIMENSIONS (in.									
	STYLE	Α	В	С	D					
MV-7-1414-0	2	3.69	.47	1.06	N/A					
MV-7-1818-0	2 5.06 .59		.59	1.63	N/A					
MV-7-6214-0	2	3.69	.47	1.06	N/A					
MV-7-6416-0	2	3.69	.47	1.06	N/A					
MV-7-6416-1	1	3.69	.47	1.06	.25					
MV-7-6618-0	2	5.06	.59	1.63	N/A					

DIME	ENSIC	DNS (	mm.)				
Α	В	С	D				
93.73	11.94	26.92	N/A				
128.52	14.99	41.40	N/A				
93.73	11.94	26.92	N/A				
93.73	11.94	26.92	N/A				
93.73	11.94	26.92	6.35				
128.52	14.99	41.40	N/A				

Model Number	Cv	Kv	Flow Config.	Port Configuration
MV-7-1414-0	1.17	16.7	ON/OFF	1/4" FNPT
MV-7-1818-0	7.68	109.5	"	1/2" FNPT
MV-7-6214-0	.25	3.6	"	1/4" Parflare

Model Number	Cv	Kv	Flow Config.	Port Configuration
MV-7-6416-0	1.33	19.0	ON/OFF	3/8" Parflare
MV-7-6416-1	1.33	19.0	"	3/8" Parflare
MV-7-6618-0	3.56	50.8	"	1/2" Parflare





# MV-8 Manual Sampling Valve

#### **Product Overview**

The MV-8 Sampling Valve is designed for use in high purity semiconductor applications, and is also ideally suited for ultra-pure water or aggressive chemicals. The design utilizes a machined PTFE body with precision machined seat and diaphragm sealing areas. A one piece machined modified PTFE diaphragm is also utilized for excellent flexibility and life. The valve incorporates a full flow through port with a low dead volume down leg. The purge port option makes this the valve of choice for valve manifold boxes and distribution systems.



#### **Features**

One piece precision machined diaphragm manufactured from the latest technology modified PTFE, provides over five times the flexural life as compared to conventional PTFE.

Full flow through port.

Purge port option.

### **Benefits**

Higher cycle life resulting in less downtime and lower replacement costs.

Reduced pressure drop.

Allows system maintenance downstream of valve without disrupting main flow.

# **Specifications**

Materials of Construction:

Wetted Surfaces - PTFE, Modified PTFE External Surfaces - PVDF

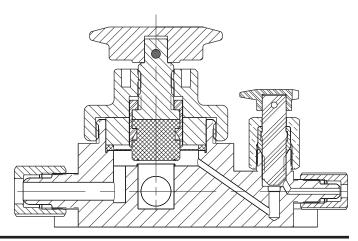
#### Pressure Range:

27" Hg vacuum (913 mbar) to 120 PSIG (8.3 bar)

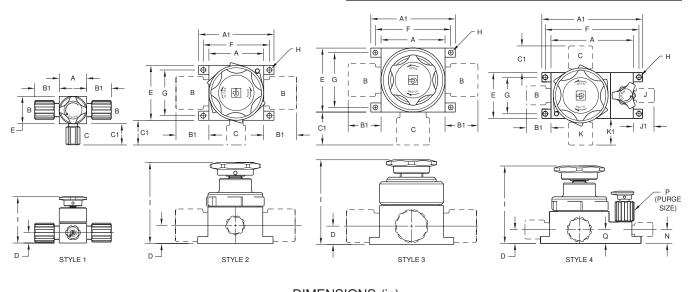
Pressure ranges above are for operation at ambient temperature. For use at higher temperatures consult Pressure/ Temperature chart on page 3.

#### Temperature Ranges:

0°-212°F (17°-100°C) Ambient 0°-400°F (17°-204°C) Fluid



# MV-8 Manual Sampling Valve



DIMENSIONS (in)																				
	STYLE	Α	A1	В	B1	С	C1	D	Е	F	G	Н	I	J	J1	K	K1	N	Р	Q
MV-8-6684-1	1	1.50	-	1/2"	1.35	1/4"	1.15	.56	1.50	-	-	-	2.57							
MV-8-661612	2	3.00	4.12	1"	1.80	3/4"	1.46	1.00	3.00	3.62	2.50	Ø .266	4.51							
MV-8-661212-1	2	3.50	4.62	3/4"	1.46	3/4"	1.46	1.00	3.50	4.12	3.00	Ø .266	4.51							
MV-8-66128-1	2	3.00	4.12	3/4"	1.46	1/2"	1.35	1.00	3.00	3.62	2.50	Ø .266	4.51							
MV-8-66164-1	2	3.00	4.12	1"	1.80	1/4"	1.15	1.00	3.00	3.62	2.50	Ø .266	4.51							
MV-8-661616-1	3	3.50	4.62	1"	1.80	1"	1.80	1.00	3.50	4.12	3.00	Ø .266	4.63							
MV-8-66128-1-01	4	4.50	5.50	1/2"	1.35	3/4"	1.46	.75	2.50	5.13	2.00	Ø .266	4.50	1/4"	1.15	3/4"	1.46	.75	1/4"	.75
MV-8-66128-1-05	4	4.63	5.75	1/2"	1.35	3/4"	1.46	.75	2.50	5.37	2.00	Ø .266	4.50	1/2"	1.35	3/4"	1.46	.88	1/2"	.92
MV-8-661212-1-01	4	4.50	5.50	3/4"	1.46	3/4"	1.46	.75	2.50	5.13	2.00	Ø .266	4.50	1/4"	1.15	3/4"	1.46	.75	1/4"	.75
MV-8-66168-1-01	4	4.63	5.75	1/2"	1.35	1"	1.80	.75	3.00	5.37	2.00	Ø .266	4.60	1/2"	1.35	1"	1.80	.88	1/2"	.92
MV-8-661612-1-01	4	4.50	5.50	3/4"	1.46	1"	1.80	.93	3.00	5.13	2.04	Ø .266	4.60	1/4"	1.15	1"	1.80	.75	1/4"	.93
MV-8-661616-1-01	4	4.50	5.50	1"	1.80	1"	1.80	.93	3.00	5.13	2.54	Ø .266	4.60	1/4"	1.15	1"	1.80	.75	1/4"	.93
MV-8-66208-1-01	4	4.63	5.75	1/2"	1.35	1 1/4"	2.16	.75	3.00	5.37	2.50	Ø .266	4.85	1/2"	1.35	1 1/4"	2.16	.88	1/2"	.88

						D	IME	NSI	ONS	3 (m	ım)									
	STYLE	Α	A1	В	B1	С	C1	D	E	F	G	Н	_	J	J1	K	K1	N	Р	Q
MV-8-6684-1	1	38.1	-	1/2"	34.3	1/4"	29.2	14.2	38.1	-	-	-	65.3							
MV-8-661612	2	76.2	104.6	1"	45.7	3/4"	37.1	25.4	76.2	91.9	63.5	Ø 6.76	114.6							
MV-8-661212-1	2	88.9	117.3	3/4"	37.1	3/4"	37.1	25.4	88.9	104.6	76.2	Ø 6.76	114.6							
MV-8-66128-1	2	76.2	104.6	3/4"	37.1	1/2"	34.3	25.4	76.2	91.9	63.5	Ø 6.76	114.6							
MV-8-66164-1	2	76.2	104.6	1"	45.7	1/4"	29.2	25.4	76.2	91.9	63.5	Ø 6.76	114.6							
MV-8-661616-1	3	88.9	104.6	1"	45.7	1"	45.7	25.4	88.9	104.6	76.2	Ø 6.76	117.6							
MV-8-66128-1-01	4	114.3	139.7	1/2"	34.3	3/4"	37.1	19.1	63.5	130.3	50.8	Ø 6.76	114.3	1/4"	29.2	3/4"	37.1	19.1	1/4"	19.1
MV-8-66128-1-05	4	117.6	146.0	1/2"	34.3	3/4"	37.1	19.1	63.5	136.4	50.8	Ø 6.76	114.3	1/2"	34.3	3/4"	37.1	22.4	1/2"	23.4
MV-8-661212-1-01	4	114.3	139.7	3/4"	37.1	3/4"	37.1	19.1	63.5	130.3	50.8	Ø 6.76	114.3	1/4"	29.2	3/4"	37.1	19.1	1/4"	19.1
MV-8-66168-1-01	4	117.6	146.0	1/2"	34.3	1"	45.7	19.1	76.2	136.4	50.8	Ø 6.76	116.8	1/2"	34.3	1"	45.7	22.4	1/2"	23.4
MV-8-661612-1-01	4	114.3	139.7	3/4"	37.1	1"	45.7	23.6	76.2	130.3	51.8	Ø 6.76	116.8	1/4"	29.2	1"	45.7	19.1	1/4"	23.6
MV-8-661616-1-01	4	114.3	139.7	1"	45.7	1"	45.7	23.6	76.2	130.3	64.5	Ø 6.76	116.8	1/4"	29.2	1"	45.7	19.1	1/4"	23.6
MV-8-66208-1-01	4	117.6	146.0	1/2"	34.3	1 1/4"	54.9	19.1	76.2	136.4	63.5	Ø 6.76	123.9	1/2"	34.3	1 1/4"	54.9	22.4	1/2"	22.4

Model Number	Through Port		Sampling Port		Purge Port		Through Port	Campling Part	Puras Port
woder warmber	Cv	Kv	Cv	Kv	Cv	Kv	Tillough Port	Sampling Port	Purge Port
MV-8-6684-1	3.2	45.7	.2	2.8	N/A	N/A	1/2" Parflare	1/4" Parflare	N/A
MV-8-661612	37.3	532.6	4.6	65.7	N/A	N/A	1" Parflare	3/4" Parflare	N/A
MV-8-661212-1	13.0	185.6	4.6	65.7	N/A	N/A	3/4" Parflare	3/4" Parflare	N/A
MV-8-66128-1	13.0	185.6	2.3	32.8	N/A	N/A	3/4" Parflare	1/2" Parflare	N/A
MV-8-66164-1	37.3	532.6	.2	2.8	N/A	N/A	1" Parflare	1/4" Parflare	N/A
MV-8-661616-1	37.3	532.6	7.2	102.8	N/A	N/A	1" Parflare	1" Parflare	N/A
MV-8-66128-1-01	13.0	185.6	2.3	32.8	.2	2.8	3/4" Parflare	1/2" Parflare	1/4" Parflare
MV-8-66128-1-05	13.0	185.6	2.3	32.8	1.1	15.7	3/4" Parflare	1/2" Parflare	1/2" Parflare
MV-8-661212-1-01	13.0	185.6	4.6	65.7	.2	2.8	3/4" Parflare	3/4" Parflare	1/4" Parflare
MV-8-66168-1-01	37.3	532.6	2.3	32.8	1.1	15.7	1" Parflare	1/2" Parflare	1/2" Parflare
MV-8-661612-1-01	37.3	532.6	4.6	65.7	.2	2.8	1" Parflare	3/4" Parflare	1/4" Parflare
MV-8-661616-1-01	37.3	532.6	7.2	102.8	.2	2.8	1" Parflare	1" Parflare	1/4" Parflare
MV-8-66208-1-01	55.0	785.4	2.3	32.8	1.1	15.7	1 1/4" Parflare	1/2" Parflare	1/2" Parflare

Numerous sizes and configurations are available. Please consult factory for other available configurations or custom assemblies.



#### **Product Overview**

The MV-10 2 Way Diaphragm Valve is designed for use in high purity semiconductor applications. It is also ideally suited for ultra-pure water and aggressive chemical or gas applications. The design utilizes a molded high purity PFA body with precision machined sealing areas. A one piece machined modified PTFE diaphragm is also utilized for excellent flexibility and life. A full 1/4" orifice provides maximum flow capability in a compact package.



#### **Features**

One piece precision machined diaphragms manufactured from the latest technology modified PTFE. Provides over five times the flexural life as compared to conventional PTFE. Tongue and groove seat and diaphragm for positive through flow shut off and diaphragm to body seal.

PVDF coated stainless steel spring.

Quarter turn operation with removable handle for tamper resistance.

### **Benefits**

High cycle life.

Lower replacement costs.

Less downtime.

Reduces effects of corrosive environments.

Eliminates need for separate lockout device.

# **Specifications**

Materials of Construction:

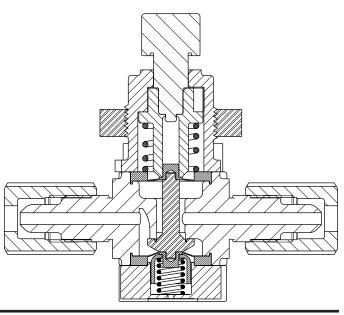
Wetted Surfaces - PFA, Modified PTFE External Surfaces - PFA, PVDF, 18-8 stainless steel Other Materials - Viton seals, PVDF coated stainless steel springs.

#### Pressure Ranges:

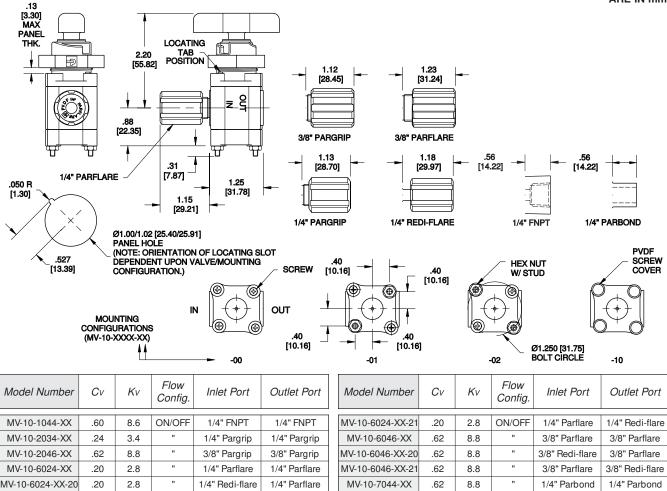
Forward - 27" Hg vacuum (913 mbar) to 80 PSIG (5.5 bar) Back - 27" Hg vacuum (913 mbar) to 80 PSIG (5.5 bar)

Pressure ranges above are for operation at ambient temperature. For use at higher temperatures consult Pressure/ Temperature chart on page 3.

#### Temperature Ranges:



BRACKETED DIMENSIONS ARE IN mm.



Above Pargrip model numbers are supplied with PFA nuts. Parflare models are supplied with PVDF nuts. For PFA nuts add -T as the final suffix to the model number (i.e. MV-10-6024-02-T). Please consult factory for other available configurations or custom assemblies.

#### PRESSURE DROP VS. FLOW RATE FLOW RATE (Ipm) 3.8 11.3 1.9 5.7 9.5 7.6 25 1.72 20 1.38 ----- 1/4" Parflare DELTA-P (psi) 15 1.03 1/4" Pargrip 1/4" FNPT 10 .69 3/8" Parflare 5 .34 1/4" Parbond 0 0.5 2.5 3.0 FLOW RATE (gpm)

#### **Product Overview**

The MV-10 3 Way Diaphragm Valve is designed for use in high purity semiconductor applications. It is also ideally suited for ultra-pure water and aggressive chemical or gas applications. The design utilizes a molded high purity PFA body with precision machined sealing areas. A one piece machined modified PTFE diaphragm is also utilized for excellent flexibility and life. A full 1/4" orifice provides maximum flow capability in a compact package.



#### **Features**

One piece precision machined diaphragms manufactured from the latest technology modified PTFE.
Provides over five times the flexural life as compared to conventional PTFE.
Tongue and groove seat and diaphragm for positive through flow shut off and diaphragm to body seal.

PVDF coated stainless steel spring.

Quarter turn operation with removable handle for tamper resistance.

### **Benefits**

High cycle life.

Lower replacement costs.

Less downtime.

Reduces effects of corrosive environments.

Eliminates need for separate lockout device.

# **Specifications**

Materials of Construction:

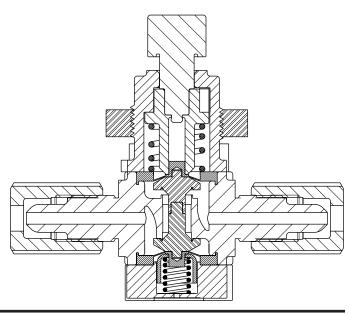
Wetted Surfaces - PFA, Modified PTFE External Surfaces - PFA, PVDF, 18-8 stainless steel Other Materials - Viton seals, PVDF coated stainless steel springs.

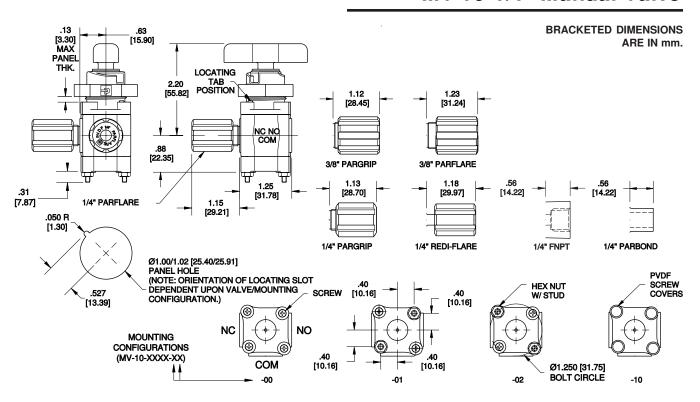
#### Pressure Ranges:

Forward - 27" Hg vacuum (913 mbar) to 80 PSIG (5.5 bar) Back - 27" Hg vacuum (913 mbar) to 80 PSIG (5.5 bar)

Pressure ranges above are for operation at ambient temperature. For use at higher temperatures consult Pressure/ Temperature chart on page 3.

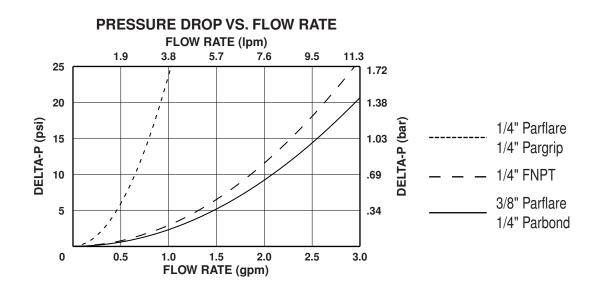
#### Temperature Ranges:





Model Number	Cv	Kv	Flow Configuration	Port Configuration
MV-10-1344-XX	.60	8.6	3 WAY	1/4" FNPT
MV-10-2346-XX	.62	8.8	"	3/8" Pargrip
MV-10-6324-XX	.20	2.8	"	1/4" Parflare
MV-10-6346-XX	.62	8.8	"	3/8" Paflare
MV-10-7344-XX	.62	8.8	"	1/4" Parbond

Above Pargrip model numbers are supplied with PFA nuts. Parflare models are supplied with PVDF nuts. For PFA nuts add -T as the final suffix to the model number (i.e. MV-10-6324-02-T). Please consult factory for other available configurations or custom assemblies.



#### **Product Overview**

The MV-11 2 Way Diaphragm Valve is designed for use in high purity semiconductor applications. It is also ideally suited for ultra-pure water and aggressive chemical or gas applications. The design utilizes a molded high purity PFA body with precision machined sealing areas. A one piece machined modified PTFE diaphragm is also utilized for excellent flexibility and life. A full 1/2" orifice provides maximum flow capability in a compact package.



#### **Features**

One piece precision machined diaphragm manufactured from the latest technology modified PTFE.
Provides over five times the flexural life as compared to conventional PTFE.
Tongue and groove seat and diaphragm for positive through flow shut off and diaphragm to body seal.

PVDF coated stainless steel spring.

Submergible option isolates all valve components from the external environment.

### **Benefits**

High cycle life.

Lower replacement costs.

Less downtime.

Reduces effects of corrosive environments.

Valve remains functional while operating in wet or gaseous corrosive environments.

# **Specifications**

Materials of Construction:

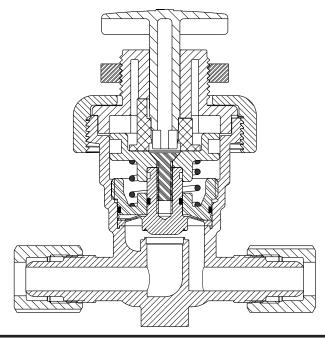
Wetted Surfaces - PFA, Modified PTFE External Surfaces - PFA, PVDF Other Materials - Viton Seals, PVDF coated stainless spring

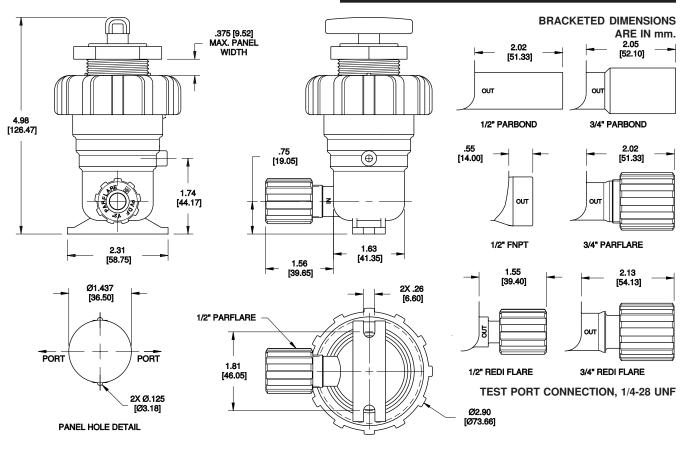
#### Pressure Ranges:

Forward - 27" Hg vacuum (913 mbar) to 100 PSIG (7 bar) Back - 27" Hg Vacuum (913 mbar) to 100 PSIG (7 bar)

Pressure ranges above are for operation at ambient temperature. For use at higher temperatures consult Pressure/ Temperature chart on page 3.

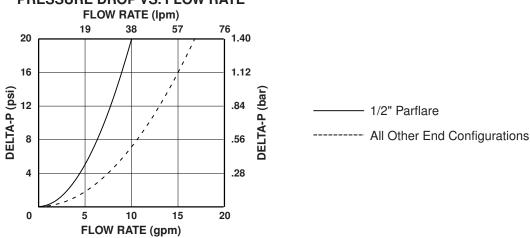
#### Temperature Ranges:





Model Number	Cv	Kv	Flow Configuration	Inlet Port	Outlet Port
MV-11-001	2.3	32.8	ON/OFF	1/2" Parflare	1/2" Parflare
MV-11-002	3.7	52.8	"	3/4" Parflare	3/4" Parflare
MV-11-003	3.7	52.8	"	1/2" Parbond	1/2" Parbond
MV-11-004	3.7	52.8	"	3/4" Parbond	3/4" Parbond
MV-11-005	3.7	52.8	"	1/2" FNPT	1/2" FNPT
MV-11-008	2.3	32.8	"	1/2" Redi-flare	1/2" Redi-flare
MV-11-008-01	2.3	32.8	"	1/2" Redi-flare	1/2" Parflare
MV-11-009	3.7	52.8	"	3/4" Redi-flare	3/4" Redi-flare
MV-11-009-01	3.7	52.8	"	3/4" Redi-flare	3/4" Parflare

Above Parflare model numbers are supplied with PVDF nuts. For PFA nuts add -T to model number. For high temperature nut assemblies, add -HT. Consult factory for delivery and pricing. Please consult factory for other available configurations, custom assemblies or leak sensor assemblies.





#### **Product Overview**

The MV-11 3 Way Diaphragm Valve is designed for use in high purity semiconductor applications. It is also ideally suited for ultra-pure water and aggressive chemical or gas applications. The design utilizes a molded high purity PFA body with precision machined sealing areas. One piece machined modified PTFE diaphragms are also utilized for excellent flexibility and life. A full 1/2" orifice provides maximum flow capability in a compact package.



#### **Features**

One piece precision machined diaphragm manufactured from the latest technology modified PTFE.
Provides over five times the flexural life as compared to conventional PTFE.
Tongue and groove seat and diaphragm for positive through flow shut off and diaphragm to body seal.

PVDF coated stainless steel spring.

Submergible option isolates all valve components from the external environment.

### **Benefits**

High cycle life.

Lower replacement costs.

Less downtime.

Reduces effects of corrosive environments.

Valve remains functional while operating in wet or gaseous corrosive environments.

# **Specifications**

Materials of Construction:

Wetted Surfaces - PFA, Modified PTFE External Surfaces - PFA, PVDF Other Materials - Viton Seals, PVDF coated stainless spring

#### Pressure Ranges:

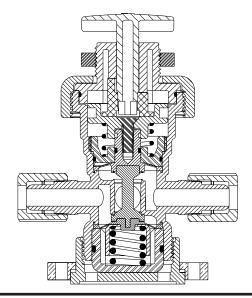
From COM Port to N.O. Port - 27" Hg vacuum (913 mbar) to 80 PSIG (5.5 bar)

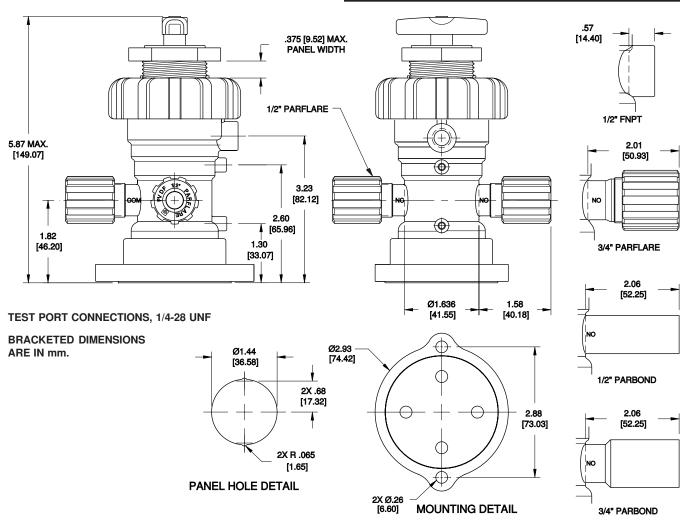
From COM Port to N.C. Port - 27" Hg vacuum (913 mbar) to 25 PSIG (1.7 bar) minimum.

From N.C. Port to COM Port - 27" Hg vacuum (913 mbar) to 50 PSIG (3.4 bar) minimum.

Pressure ranges above are for operation at ambient temperature. For use at higher temperatures consult Pressure/ Temperature chart on page 3.

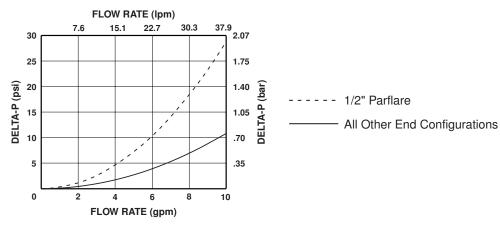
#### Temperature Ranges:





Model Number	Cv	Kv	Flow Configuration	Port Configuration
MV-11-021	1.9	27.1	3 WAY	1/2" Parflare
MV-11-022	2.8	40.0	"	3/4" Parflare
MV-11-023	2.8	40.0	"	1/2" Parbond
MV-11-024	2.8	40.0	"	3/4" Parbond
MV-11-025	2.8	40.0	"	1/2" FNPT

Above Parflare model numbers are supplied with PVDF nuts. For PFA nuts add -T to model number. For high temperature nut assemblies, add -HT. Consult factory for delivery and pricing. Please consult factory for other available configurations, custom assemblies or leak sensor assemblies.





#### **Product Overview**

The MV-11 Adjustable Diaphragm Valve is designed for use in high purity semiconductor applications. It is also ideally suited for ultra-pure water and aggressive chemical or gas applications. The design utilizes a molded high purity PFA body with precision machined sealing areas. A one piece machined modified PTFE diaphragm is also utilized for excellent flexibility and life. Multi-turn capability allows precise flow adjustment. A full 1/2" orifice provides maximum flow capability in a compact package.



#### **Features**

One piece precision machined diaphragm manufactured from the latest technology modified PTFE.
Provides over five times the flexural life as compared to conventional PTFE.
Tongue and groove diaphragm to body seal assures leak free operation.

# **Benefits**

High cycle life.

Lower replacement costs.

Less downtime.

PVDF coated stainless

steel spring.

Reduces effects of corrosive environments.

Multi-turn operation.

Precise flow adjustment.

Removable handle.

Eliminates need for separate lockout device.

# **Specifications**

Materials of Construction:

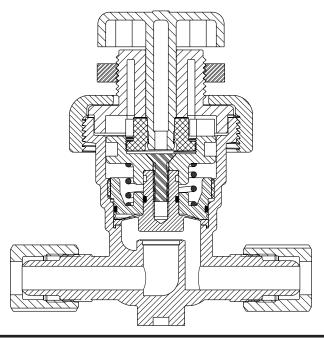
Wetted Surfaces - PFA, Modified PTFE External Surfaces - PFA, PVDF Other Materials - Viton Seals, PVDF coated stainless spring

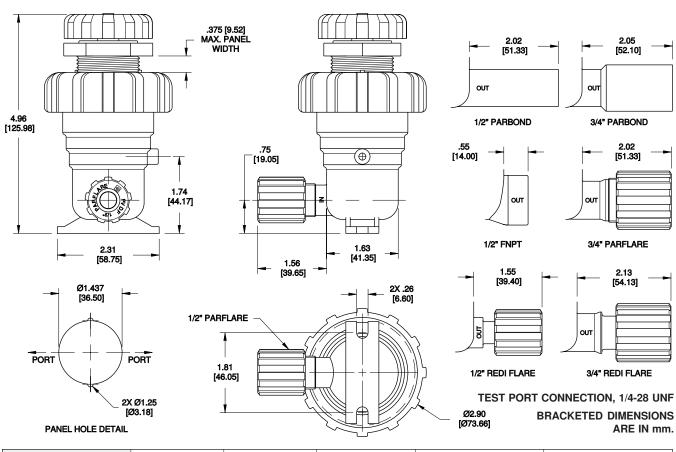
#### Pressure Ranges:

Forward - 27" Hg vacuum (913 mbar) to 100 PSIG (7 bar) Back - 27" Hg Vacuum (913 mbar) to 100 PSIG (7 bar)

Pressure ranges above are for operation at ambient temperature. For use at higher temperatures consult Pressure/ Temperature chart on page 3.

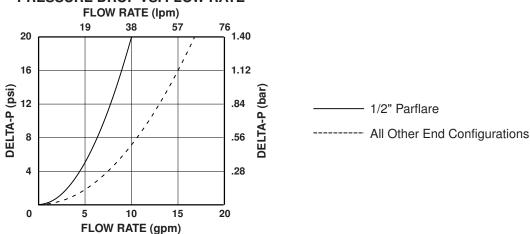
#### Temperature Ranges:





Model Number	Cv	Kv	Flow Configuration	Inlet Port	Outlet Port
MV-11-201	2.3	32.8	ADJ.	1/2" Parflare	1/2" Parflare
MV-11-202	3.7	52.8	"	3/4" Parflare	3/4" Parflare
MV-11-203	3.7	52.8	"	1/2" Parbond	1/2" Parbond
MV-11-204	3.7	52.8	"	3/4" Parbond	3/4" Parbond
MV-11-205	3.7	52.8	"	1/2" FNPT	1/2" FNPT
MV-11-208	2.3	32.8	"	1/2" Redi-flare	1/2" Redi-flare
MV-11-208-01	2.3	32.8	"	1/2" Redi-flare	1/2" Parflare
MV-11-209	3.7	52.8	"	3/4" Redi-flare	3/4" Redi-flare
MV-11-209-01	3.7	52.8	"	3/4" Redi-flare	3/4" Parflare

Above Parflare model numbers are supplied with PVDF nuts. For PFA nuts add -T to model number. For high temperature nut assemblies, add -HT. Consult factory for delivery and pricing. Please consult factory for other available configurations, custom assemblies or leak sensor assemblies.





#### **Product Overview**

The MV-12 Diaphragm Valve is designed for use in high purity semiconductor applications, and is also ideally suited for ultra-pure water and aggressive chemical or gas applications. The design utilizes a molded high purity PFA body with precision machined seat and diaphragm sealing areas. A one piece machined modified PTFE diaphragm is also utilized for excellent flexibility and life. The valve requires three full turns from the fully closed to fully open position. A full 1" orifice provides maximum flow capability in a compact package.



#### **Features**

One piece precision machined diaphragm manufactured from the latest technology modified PTFE.
Provides over five times the flexural life as compared to conventional PTFE.
Tongue and groove seat and diaphragm for positive through flow shut off and diaphragm to body seal.

PVDF coated stainless steel spring.

Submergible option isolates all valve components from the external environment.

#### **Benefits**

High cycle life.

Lower replacement costs.

Less downtime.

Reduces effects of corrosive environments.

Valve remains functional while operating in wet or gaseous corrosive environments.

# **Specifications**

Materials of Construction:

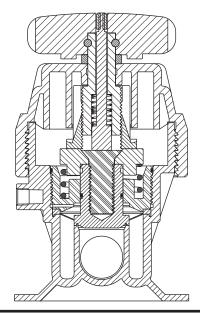
Wetted Surfaces - PFA, Modified PTFE External Surfaces - PFA, PVDF Other Materials - Viton Seals, PVDF coated stainless steel spring

#### Pressure Ranges:

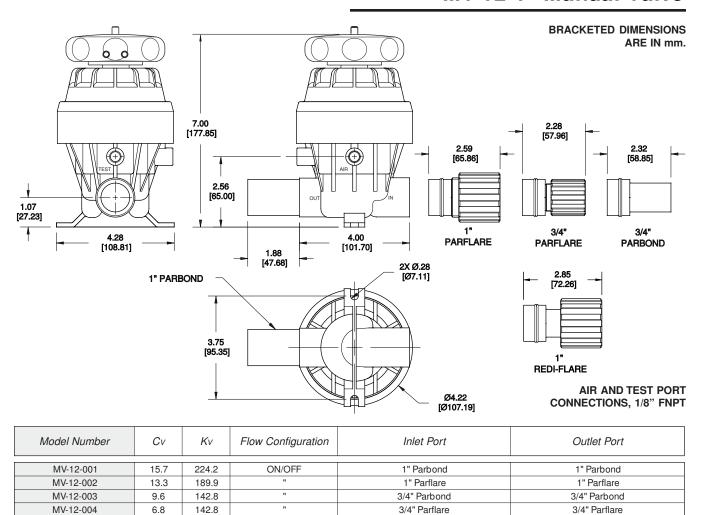
Forward - 27" Hg vacuum (913 mbar) to 100 PSIG (7 bar) Back - 27" Hg Vacuum (913 mbar) to 100 PSIG (7 bar)

Pressure ranges above are for operation at ambient temperatures. For use at higher temperatures consult Pressure/ Temperature chart on page 3.

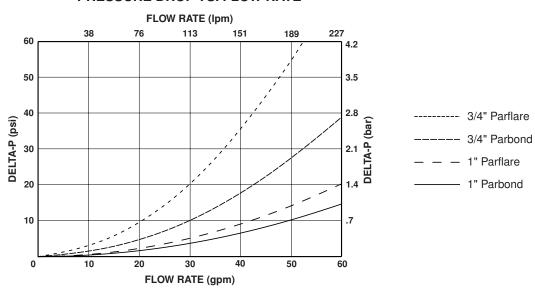
#### Temperature Ranges:







Above Parflare model numbers are supplied with PVDF nuts. For PFA nuts add -T to model number. For high temperature nut assemblies, add -HT. Consult factory for delivery and pricing. Please consult factory for other available configurations, custom assemblies or leak sensor assemblies.





# MV-13 Manual Needle Valve

#### **Product Overview**

The MV-13 Needle Valve is designed for high purity or aggressive chemical and gas applications. The design utilizes a molded high purity PFA body and stem as the only wetted components. The stem sealing area is precision machined for smooth, consistent flow. A PTFE ferrule assures a leak tight seal between stem and body. A PFA stem stop prevents removal of stem from body during operation. The MV-13 is available in straight through and angle configurations, several orifice sizes, and numerous end connections.



#### **Features**

One piece PFA stem/ handle and bodies.

PFA stem stop.

Angle and straight through configurations, with numerous end configurations including Parflare available.

### **Benefits**

High strength and corrosion resistance.

Safer operation.

Reduces connections, mounting space, and overall cost.

# **Specifications**

Materials of Construction:

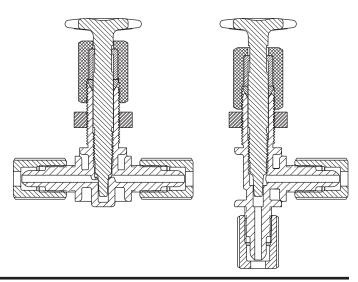
Wetted Surfaces - PFA, PTFE External Surfaces - PFA, Reinforced ETFE gripper on Pargrip models, and PVDF Panel Nut

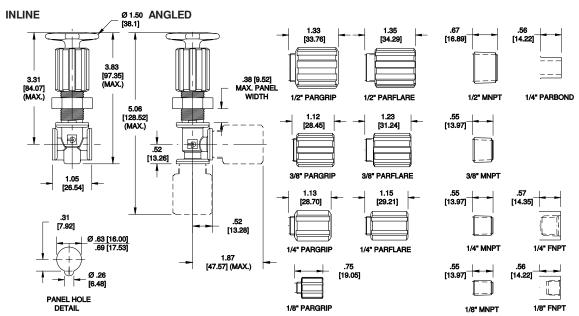
#### Pressure Ranges:

27" Hg vacuum (913 mbar) to 120 PSIG (8.3 bar)

Pressure range above is for operation at ambient temperatures. For use at higher temperatures consult Pressure/Temperature chart on page 3.

#### Temperature Ranges:



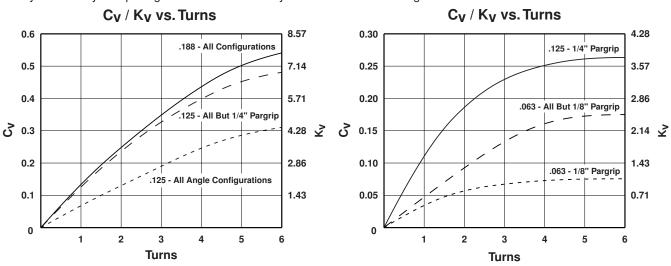


BRACKETED DIMENSIONS ARE IN mm.

For overall product dimensions, add the specific end connections from above to basic body dimensions.

Model Number	Orifice Size	Inlet / Outlet Port Configuration	Flow Configuration
MV-13-100	.063	1/8" Pargrip X 1/8" Pargrip	Straight
MV-13-104	.063	1/4" Parflare X 1/4" Parflare	"
MV-13-105	.063	1/4" MNPT X 1/4" Parflare	"
MV-13-106	.063	1/4" Parflare X 1/4" Parbond	"
MV-13-120	.125	1/4" Pargrip X 1/4" Pargrip	11
MV-13-124	.125	3/8" Parflare X 3/8" Parflare	"
MV-13-125	.125	1/2" Parflare X 1/2" Parflare	"
MV-13-126	.125	1/8" FNPT X 1/8" FNPT	"
MV-13-139	.125	3/8" Parflare X 1/4" FNPT	"
MV-13-163	.188	3/8" Pargrip X 3/8" Pargrip	"
MV-13-166	.188	1/2" Pargrip X 1/2" Pargrip	"
MV-13-170	.188	1/4" FNPT X 1/4" FNPT	"
MV-13-220	.125	1/4" MNPT X 1/4" Parflare	Angle
MV-13-221	.125	1/4" Parflare X 1/4" Parbond	"
MV-13-222	.125	1/4" Parflare X 1/4" Parflare	"
MV-13-225	.125	3/8" Parflare X 3/8" Parflare	n .
MV-13-228	.125	3/8" Pargrip X 3/8" Pargrip	n .

Above Parflare and Pargrip model numbers are supplied with PFA nuts. For high temperature nut assemblies, add -HT. Consult factory for delivery and pricing. Please consult factory for other available configurations or custom assemblies.





# MV-14 Manual Stop Cock Valve

#### **Product Overview**

The MV-14 2 Way Stop Cock Valve is designed for use in high purity semiconductor applications. The design utilizes a molded high purity PFA body, and a machined PTFE stem. The press-fit stem assures a leak tight seal between it and the body during operation. Valve operates with a guick 90° turn operation and has a full 1/8" orifice.



### **Features**

One piece precision machined stem and molded high purity PFA

All components made of Suitable for use in chemical resistant materials.

Numerous end configurations, including Parflare available.

### **Benefits**

Maintains system purity.

corrosive environments.

Allows direct installation, minimizing additional connections, reducing cost.

# **Specifications**

Materials of Construction:

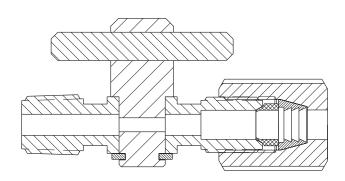
Wetted Surfaces - PFA, PTFE External Surfaces - PFA, PVDF

#### Pressure Range:

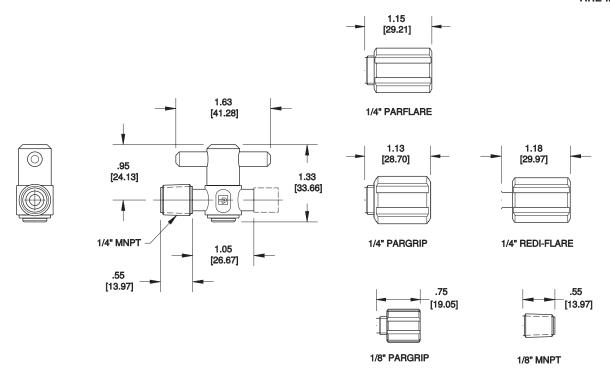
0 to 60 PSIG (4.1 bar)

Pressure ranges above are for operation at ambient temperature. For use at higher temperatures consult Pressure/ Temperature chart on page 3.

#### Temperature Ranges:



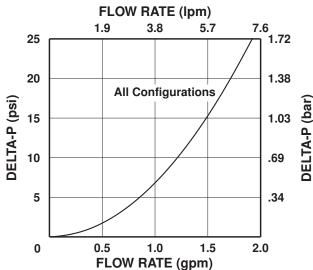
BRACKETED DIMENSIONS ARE IN mm.



Model Number	Cv	Kv	Flow Config.	Inlet Port	Outlet Port
MV-14-003	.27	3.85	ON / OFF	1/4" Pargrip	1/4" Pargrip
MV-14-004	.27	3.85	"	1/4" Pargrip	1/8" MNPT
MV-14-005	.27	3.85	"	1/4" Pargrip	1/4" MNPT
MV-14-006	.27	3.85	"	1/4" MNPT	1/4" MNPT

Model Number	Cv	Kv	Flow Config.	Inlet Port	Outlet Port
MV-14-007	.27	3.85	ON / OFF	1/4" Parflare	1/4" Parflare
MV-14-015	.27	3.85	"	1/4" Parflare	1/4" MNPT
MV-14-016	.27	3.85	"	1/4" Parflare	1/4" Redi-flare
MV-14-018	.27	3.85	"	1/8" Pargrip	1/8" Pargrip

Above Pargrip model numbers are supplied with PFA nuts, and Parflare models are supplied with PVDF nuts. For PFA nuts add -T to model number. Please consult factory for other available configurations or custom assemblies.



# PV-1 Miniature Pneumatic Valve

#### **Product Overview**

The PV-1 Miniature Diaphragm Valve is designed for use in high purity semiconductor applications, and is also ideally suited for ultra-pure water and aggressive chemical systems. The design utilizes a machined modified PTFE body, seat and diaphragm ensuring excellent flexibility and long life. The valve is available in 2 and 3 way configurations. It is ideal for low flow and small dose injection applications.



#### **Features**

Precision machined diaphragm manufactured from the latest technology modified PTFE. Provides over five times the flexural life as compared to conventional PTFE. Tongue and groove seal for positive diaphragm to body seal.

Compact design actuator works on as little as 20 psi.

### **Benefits**

High cycle life.

Lower replacement costs.

Less downtime.

Isolates media from actuator.

Ease of installation and maintenance.

# **Specifications**

Materials of Construction:

Wetted Surfaces - PTFE, Modified PTFE Non Wetted Surfaces - Anodized Aluminum, SS, Nitrile.

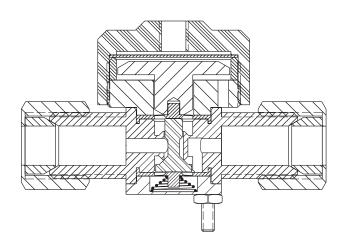
#### Pressure Ranges:

25" HG vacuum (846 mbar) to 20 PSIG (1.4 bar) Actuator Pressure: 20 to 120 PSIG (1.4 to 8.3 bar)

Pressure ranges above are for operation at ambient temperature. For use at higher temperatures consult Pressure/ Temperature chart on page 3.

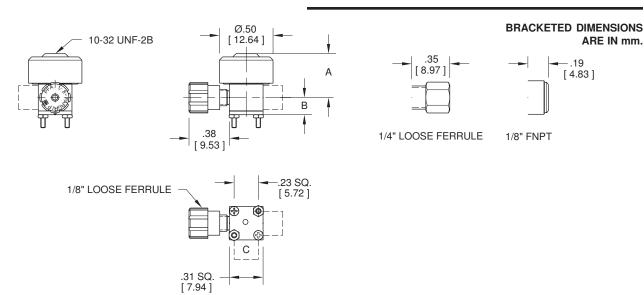
#### Temperature Ranges:

-60°- 212°F (-51°- 100°C) Ambient -60°- 400°F (-51°- 204°C) Fluid





# PV-1 Miniature Pneumatic Valve



	DIME	NSIONS	(in.

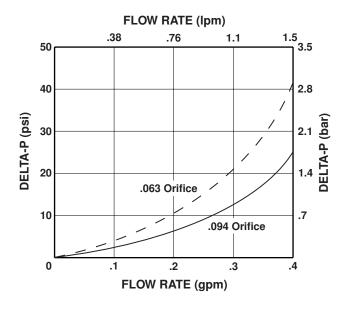
	Α	В	С
PV-1-2134	.82	.32	N/A
PV-1-2138	.82	.32	N/A
PV-1-2334	.82	.32	1/8" LOOSE FERRULE
PV-1-1134	.82	.38	N/A
PV-1-1324	.82	.38	1/8" FNPT
PV-1-1334	.82	.38	1/8" FNPT

#### DIMENSIONS (mm.)

	DIMENSIONS (IIIII.)							
Α	В	С						
20.83	8.13	N/A						
20.83	8.13	N/A						
20.83	8.13	1/8" LOOSE FERRULE						
20.83	9.65	N/A						
20.83	9.65	1/8" FNPT						
20.83	9.65	1/8" FNPT						

Model Number	Cv	Kv	Flow Config.	Orifice Size	Port Configuration
PV-1-2134	.08	1.1	NC	.094	1/8" Loose Ferrule
PV-1-2138	.08	1.1	NC	.094	1/4" Loose Ferrule
PV-1-2334	.08	1.1	3 WAY	.094	1/8" Loose Ferrule

Model Number	Cv	Kv	Flow Config.	Orifice Size	Port Configuration
PV-1-1134	.08	1.1	NC	.094	1/8" FNPT
PV-1-1324	.06	.9	3 WAY	.063	1/8" FNPT
PV-1-1334	.08	1.1	"	.094	1/8" FNPT



### PV-10 1/4" Pneumatic Valve

#### **Product Overview**

The PV-10 Diaphragm Valve is designed for use in high purity semiconductor applications. It is also ideally suited for ultra-pure water and aggressive chemical or gas applications. The design utilizes a molded high purity PFA body with precision machined areas. A one piece machined modified PTFE diaphragm is also utilized for excellent flexibility and life. A full 1/4" orifice provides maximum flow capability in a compact package.



#### **Features**

One piece precision machined diaphragms manufactured from the latest technology modified PTFE.
Provides over five times the flexural life as compared to conventional PTFE.
Tongue and groove seat and diaphragm for positive through flow shut off and diaphragm to body seal.

PVDF coated stainless steel spring.

#### **Benefits**

High cycle life.

Lower replacement costs.

Less downtime.

Reduces effects of corrosive environments.

# **Specifications**

Materials of Construction:

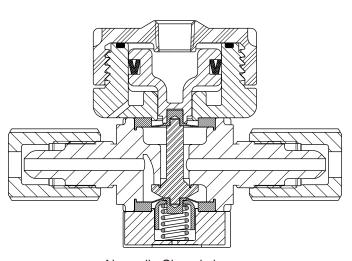
Wetted Surfaces - PFA, Modified PTFE External Surfaces - PFA, PVDF, 18-8 stainless steel. Other Materials - Viton seals, PVDF coated stainless steel spring.

#### Pressure Ranges:

Forward - 27" Hg vacuum (913 mbar) to 80 PSIG (5.5 bar) Back - 27" Hg vacuum (913 mbar) to 80 PSIG (5.5 bar) Actuator - 20 (1.4 bar) to 120 PSIG (8.2 bar)

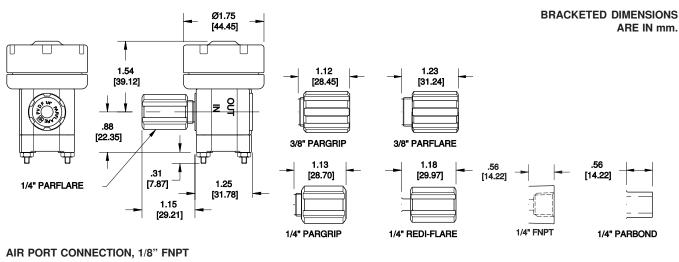
Pressure ranges above are for operation at ambient temperature. For use at higher temperatures consult Pressure/ Temperature chart on page 3.

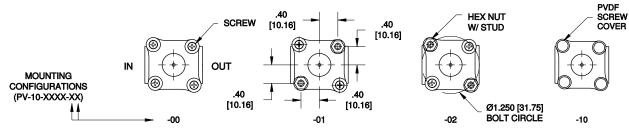
#### Temperature Ranges:



Normally Closed shown



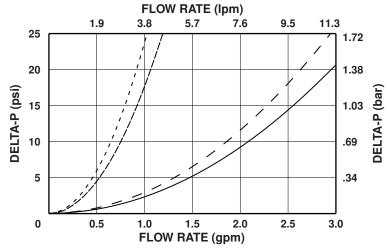




Model Number	Cv	Kv	Flow Config.	Inlet Port	Outlet Port
PV-10-1144-XX	.60	8.6	NC	1/4" FNPT	1/4" FNPT
PV-10-1244-XX	.60	8.6	ΝO	1/4" FNPT	1/4" FNPT
PV-10-2134-XX	.24	3.4	N C	1/4" Pargrip	1/4" Pargrip
PV-10-2146-XX	.62	8.8	N C	3/8" Pargrip	3/8" Pargrip
PV-10-2234-XX	.24	3.4	ΝO	1/4" Pargrip	1/4" Pargrip
PV-10-2246-XX	.62	8.8	ΝO	3/8" Pargrip	3/8" Pargrip
PV-10-6124-XX	.20	2.8	NC	1/4" Parflare	1/4" Parflare
PV-10-6124-XX-20	.20	2.8	NC	1/4" Redi-flare	1/4" Parflare
PV-10-6124-XX-21	.20	2.8	N C	1/4" Parflare	1/4" Redi-flare
PV-10-6146-XX	.62	8.8	NC	3/8" Parflare	3/8" Parflare

Model Number	Cv	Kv	Flow Config.	Inlet Port	Outlet Port
PV-10-6146-XX-20	.62	8.8	N C	3/8" Redi-flare	3/8" Parflare
PV-10-6146-XX-21	.62	8.8	NC	3/8" Parflare	3/8" Redi-flare
PV-10-6224-XX	.20	2.8	ΝO	1/4" Parflare	1/4" Parflare
PV-10-6224-XX-20	.20	2.8	ΝO	1/4" Red- flare	1/4" Parflare
PV-10-6224-XX-21	.20	2.8	ΝO	1/4" Parflare	1/4" Redi-flare
PV-10-6246-XX	.62	8.8	ΝO	3/8" Parflare	3/8" Parflare
PV-10-6246-XX-20	.62	8.8	ΝO	3/8" Redi-flare	3/8" Parflare
PV-10-6246-XX-21	.62	8.8	ΝO	3/8" Parflare	3/8" Redi-flare
PV-10-7144-XX	.62	8.8	N C	1/4" Parbond	1/4" Parbond
PV-10-7244-XX	.62	8.8	ΝO	1/4" Parbond	1/4" Parbond

Above Pargrip model numbers are supplied with PFA nuts. Parflare models are supplied with PVDF nuts. For PFA nuts add -T as the final suffix to the model number (i.e. PV-10-6124-02-T). Please consult factory for other available configurations, custom assemblies or flow position sensor assemblies.





# PV-10 1/4" Pneumatic Valve

#### **Product Overview**

The PV-10 3 Way Diaphragm Valve is designed for use in high purity semiconductor applications. It is also ideally suited for ultra-pure water and aggressive chemical or gas applications. The design utilizes a molded high purity PFA body with precision machined areas. One piece machined modified PTFE diaphragms are also utilized for excellent flexibility and life. A full 1/4" orifice provides maximum flow capability in a compact package.



#### **Features**

One piece precision machined diaphragms manufactured from the latest technology modified PTFE.
Provides over five times the flexural life as compared to conventional PTFE.
Tongue and groove seat and diaphragm for positive through flow shut off and diaphragm to body seal.

PVDF coated stainless steel springs.

#### **Benefits**

High cycle life.

Lower replacement costs.

Less downtime.

Reduces effects of corrosive environments.

# **Specifications**

Materials of Construction:

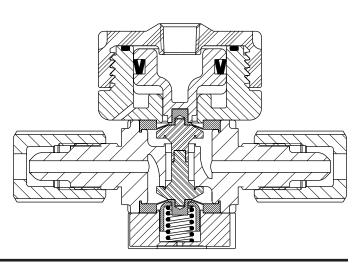
Wetted Surfaces - PFA, Modified PTFE External Surfaces - PFA, PVDF, 18-8 stainless steel Other Materials - Viton seals, PVDF coated stainless spring.

#### Pressure Ranges:

Forward - 27" Hg vacuum (913 mbar) to 80 PSIG (5.5 bar) Back - 27" Hg vacuum (913 mbar) to 80 PSIG (5.5 bar) Actuator - 20 (1.4 bar) to 120 PSIG (8.2 bar).

Pressure ranges above are for operation at ambient temperature. For use at higher temperatures consult Pressure/ Temperature chart on page 3.

#### Temperature Ranges:

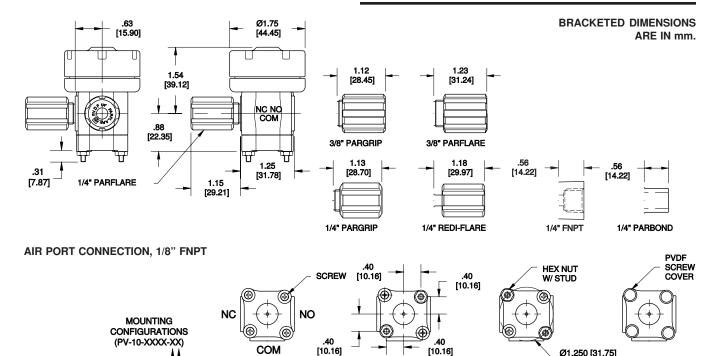




Ø1.250 [31.75] **BOLT CIRCLE** 

-02

-10



Model Number	Cv	Kv	Flow Configuration	Port Configuration
PV-10-1344-XX	.60	8.6	3 WAY	1/4" FNPT
PV-10-2324-XX	.20	2.9	"	1/4" Pargrip
PV-10-2346-XX	.62	8.8	"	3/8" Pargrip
PV-10-6324-XX	.20	2.9	"	1/4" Parflare
PV-10-6346-XX	.62	8.8	"	3/8" Paflare
PV-10-7344-XX	.62	8.8	"	1/4" Parbond

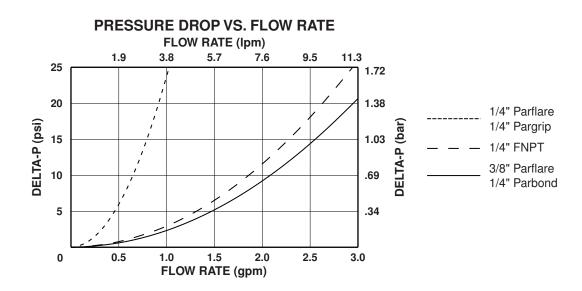
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COM

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Above Pargrip model numbers are supplied with PFA nuts. Parflare models are supplied with PVDF nuts. For PFA nuts add -T as the final suffix to the model number (i.e. PV-10-6324-02-T). Please consult factory for other available configurations, custom assemblies or flow position sensor assemblies.



# PV-11 1/2" Pneumatic Valve

#### **Product Overview**

The PV-11 Diaphragm Valve is designed for use in high purity semiconductor applications. It is also ideally suited for ultra-pure water and aggressive chemical or gas applications. The design utilizes a molded high purity PFA body with precision machined areas. A one piece machined modified PTFE diaphragm is also utilized for excellent flexibility and life. A full 1/2" orifice provides maximum flow capability in a compact package.



#### **Features**

One piece precision machined diaphragm manufactured from the latest technology modified PTFE.
Provides over five times the flexural life as compared to conventional PTFE.
Tongue and groove seat and diaphragm for positive through flow shut off and diaphragm to body seal.

PVDF coated stainless steel spring.

Submergible option isolates all valve components from the external environment.

### **Benefits**

High cycle life.

Lower replacement costs.

Less downtime.

Reduces effects of corrosive environments.

Valve remains functional while operating in wet or gaseous corrosive environments.

# **Specifications**

Materials of Construction:

Wetted Surfaces - PFA, Modified PTFE External Surfaces - PFA, PVDF Other Materials - Viton Seals, PVDF coated stainless spring.

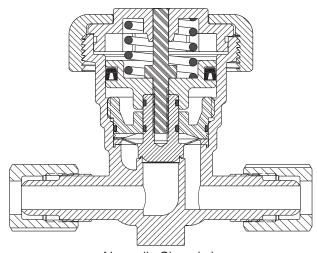
#### Pressure Ranges:

Forward - 27" Hg Vacuum (913 mbar) to 100 PSIG (7 bar) Back - 27" Hg vacuum (913 mbar) to 20 PSIG (1.4 bar) with 100 PSIG (7 bar) inlet pressure, 50 PSIG (3.5 bar) with 50 PSIG (3.5 bar) inlet pressure, 70 PSIG (4.9 bar) with 0 PSIG (0 bar) inlet pressure

Actuator - 60 (4.2 bar) to 100 PSIG (7 bar)

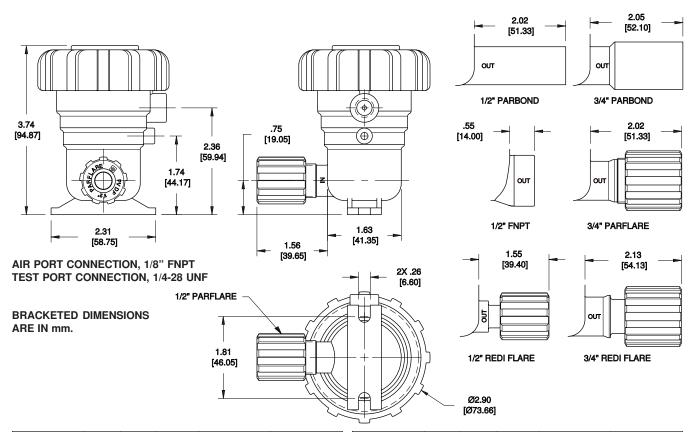
Pressure ranges above are for operation at ambient temperature. For use at higher temperatures consult Pressure/ Temperature chart on page 3.

#### Temperature Ranges:



Normally Closed shown



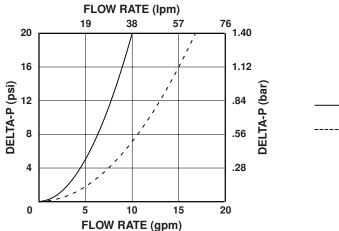


Model Number	Cv	Kv	Flow Config.	Inlet Port	Outlet Port
PV-11-001	2.3	32.8	NC	1/2" Parflare	1/2" Parflare
PV-11-002	3.7	52.8	N C	3/4" Parflare	3/4" Parflare
PV-11-003	3.7	52.8	NC	1/2" Parbond	1/2" Parbond
PV-11-004	3.7	52.8	NC	3/4" Parbond	3/4" Parbond
PV-11-005	3.7	52.8	NC	1/2" FNPT	1/2" FNPT
PV-11-008	2.3	32.8	NC	1/2" Redi-flare	1/2" Redi-flare
PV-11-008-01	2.3	32.8	NC	1/2" Redi-flare	1/2" Parflare
PV-11-009	3.7	52.8	N C	3/4" Redi-flare	3/4" Redi-flare
PV-11-009-01	3.7	52.8	NC	3/4" Redi-flare	3/4" Parflare

Model Number	Cv	Kv	Flow Config.	Inlet Port	Outlet Port
PV-11-011	2.3	32.8	ΝO	1/2" Parflare	1/2" Parflare
PV-11-012	3.7	52.8	ΝO	3/4" Parflare	3/4" Parflare
PV-11-013	3.7	52.8	ΝO	1/2" Parbond	1/2" Parbond
PV-11-014	3.7	52.8	ΝO	3/4" Parbond	3/4" Parbond
PV-11-015	3.7	52.8	ΝO	1/2" FNPT	1/2" FNPT
PV-11-018	2.3	32.8	ΝO	1/2" Redi-flare	1/2" Redi-flare
PV-11-018-01	2.3	32.8	ΝO	1/2" Redi-flare	1/2" Parflare
PV-11-019	3.7	52.8	ΝO	3/4" Redi-flare	3/4" Redi-flare
PV-11-019-01	3.7	52.8	ΝO	3/4" Redi-flare	3/4" Parflare

Above Parflare model numbers are supplied with PVDF nuts. For PFA nuts add -T to model number. For high temperature nut assemblies, add -HT. Consult factory for delivery and pricing. Please consult factory for other available configurations, custom assemblies or flow position and leak sensor assemblies.

# PRESSURE DROP VS. FLOW RATE



----- 1/2" Parflare
------ All Other End Configurations



### **Product Overview**

The PV-11 3 Way Diaphragm Valve is designed for use in high purity semiconductor applications. It is also ideally suited for ultra-pure water and aggressive chemical or gas applications. The design utilizes a molded high purity PFA body with precision machined areas. One piece machined modified PTFE diaphragms are also utilized for excellent flexibility and life. A full 1/2" orifice provides maximum flow capability in a compact package.



#### **Features**

One piece precision machined diaphragms manufactured from the latest technology modified PTFE. Provides over five times the flexural life as compared to conventional PTFE. Tongue and groove seat and diaphragm for positive through flow shut off and diaphragm to body seal.

PVDF coated stainless steel springs.

Submergible option isolates all valve components from the external environment.

Multi-position mounting base.

## **Benefits**

High cycle life.

Lower replacement costs.

Less downtime.

Reduces effects of corrosive environments.

Valve remains functional while operating in wet or gaseous corrosive environments.

Allows for more mounting flexibility and connector fitting reduction.

# **Specifications**

Materials of Construction:

Wetted Surfaces - PFA, Modified PTFE External Surfaces - PFA, PVDF Other Materials - Viton Seals, PVDF coated stainless spring.

#### Pressure Ranges:

From COM Port to N.O. or N.O. Port to COM Port - 27" Hg vacuum (913 mbar) to 80 PSIG (5.5 bar).

From COM Port to N.C. Port - 27" Hg vacuum (913 mbar) to 80 PSIG (5.5 bar) with 20 PSIG (1.4 bar) maximum back pressure.

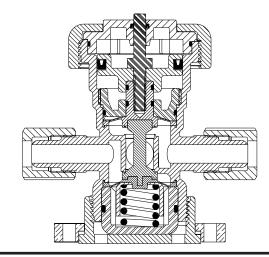
From N.C. Port to COM Port - 27" Hg vacuum (913 mbar) to 80 PSIG (5.5 bar) with 50 PSIG (3.4 bar) maximum back pressure.

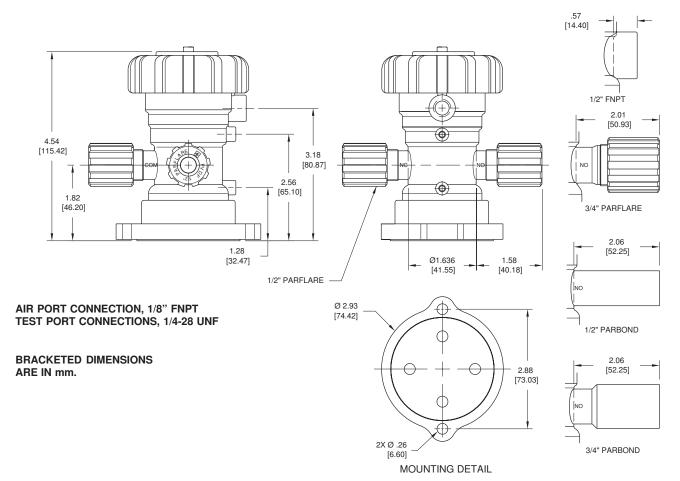
Actuator - 60 (4.2 bar) to 100 PSIG (7 bar).

Pressure ranges above are for operation at ambient temperature. For use at higher temperatures consult Pressure/ Temperature chart on page 3.

#### Temperature Ranges:

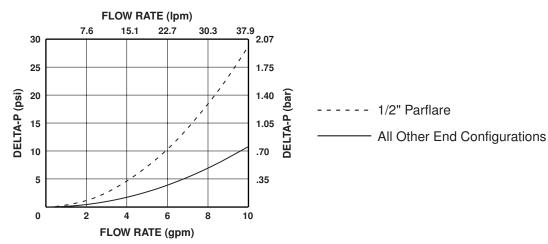
0°-150°F (-17°-66°C) Ambient 0°-266°F (-17°-130°C) Fluid





Model Number	Cv	Kv	Flow Configuration	Port Configuration
PV-11-021	1.9	27.1	3 WAY	1/2" Parflare
PV-11-022	2.8	40.0	"	3/4" Parflare
PV-11-023	2.8	40.0	"	1/2" Parbond
PV-11-024	2.8	40.0	"	3/4" Parbond
PV-11-025	2.8	40.0	"	1/2" FNPT

Above Parflare model numbers are supplied with PVDF nuts. For PFA nuts add -T to model number. For high temperature nut assemblies, add -HT. Consult factory for delivery and pricing. Please consult factory for other available configurations, custom assemblies or flow position and leak sensor assemblies.



### **Product Overview**

The PV-11 Adjustable Bypass Valve is designed for use in ultra-pure water applications. The design utilizes a molded high purity PFA body with precision machined seats. A machined modified PTFE diaphragm is also utilized for excellent flexibility and life. The integral bypass valve prevents the stagnation and deadheading of media in an PV-10 1/4" Pneumatic Valve ultra-pure water system.



### **Features**

Precision machined diaphragm manufactured from the latest technology modified PTFE.
Provides over five times the flexural life as compared to conventional PTFE.
Tongue and groove seat and diaphragm for positive through flow shut off and diaphragm

# **Benefits**

High cycle life.

Lower replacement costs.

Less downtime.

PVDF coated stainless steel spring.

to body seal.

Bypass integral to valve body to prevent stagnation of ultra-pure water.

Modified flow configurations with numerous end connections including Parflare available.

corrosive environment.

Reduces effects of

Prevents contamination of media.

Reduces connections, mounting space, and overall cost.

# **Specifications**

Materials of Construction:

Wetted Surfaces - PFA, Modified PTFE External Surfaces - PFA, PVDF Other Materials - Viton Seals, PVDF coated stainless spring.

#### Pressure Ranges:

From COM Port to N.O. or N.O. Port to COM Port - 27" Hg vacuum (913 mbar) to 80 PSIG (5.5 bar).

From COM Port to N.C. Port - 27" Hg vacuum (913 mbar) to 80 PSIG (5.5 bar) with 20 PSIG (1.4 bar) maximum back pressure.

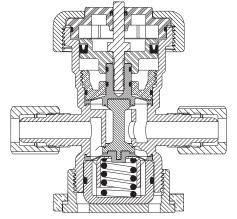
From N.C. Port to COM Port - 27" Hg vacuum (913 mbar) to 80 PSIG (5.5 bar) with 50 PSIG (3.4 bar) maximum back pressure.

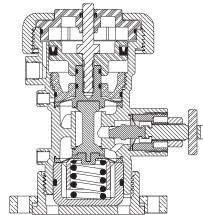
Actuator - 60 (4.2 bar) to 100 PSIG (7 bar).

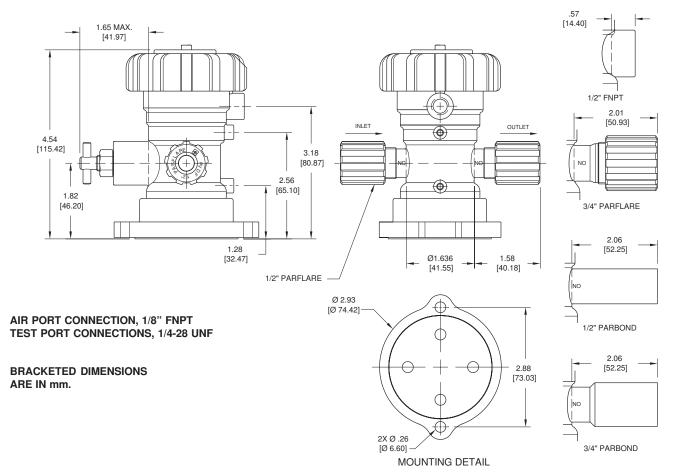
Pressure ranges above are for operation at ambient temperature. For use at higher temperatures consult Pressure/ Temperature chart on page 3.

### Temperature Ranges:

0°-150° F (-17°-66° C) Ambient 0°-266° F (-17°-130° C) Fluid

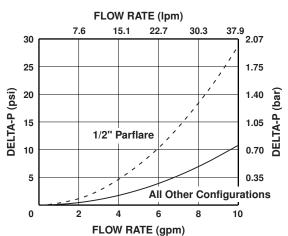


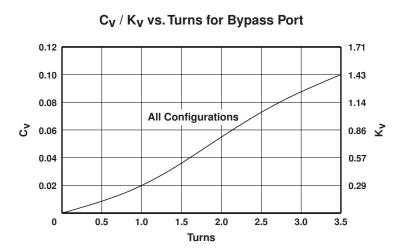




Model Number	Cv	Kv	Flow Configuration	Inlet Port	Outlet Port
PV-11-301	1.9	27.1	NC	1/2" Parflare	1/2" Parflare
PV-11-302	2.8	40.0	"	3/4" Parflare	3/4" Parflare
PV-11-303	2.8	40.0	"	1/2" Parbond	1/2" Parbond
PV-11-304	2.8	40.0	"	3/4" Parbond	3/4" Parbond
PV-11-305	2.8	40.0	"	1/2" FNPT	1/2" FNPT

Above Parflare model numbers are supplied with PVDF nuts. For PFA nuts add -T to model number. For high temperature nut assemblies, add -HT. Consult factory for delivery and pricing. Please consult factory for other available configurations, custom assemblies or flow position and leak sensor asseblies.





### **Product Overview**

The PV-12 Diaphragm Valve is designed for use in high purity semiconductor applications, and is also ideally suited for ultra-pure water and aggressive chemical or gas applications. The design utilizes a molded high purity PFA body with precision machined seat and diaphragm sealing areas. A one piece machined modified PTFE diaphragm is also utilized for excellent flexibility and life. A full 1" orifice provides maximum flow capability in a compact package.



#### **Features**

One piece precision machined diaphragm manufactured from the latest technology modified PTFE. Provides over five times the flexural life as compared to conventional PTFE. Tongue and groove seat and diaphragm for positive through flow shut off and diaphragm to body seal.

Reduces effects of

Submergible option isolates all valve components from the external environment.

**PVDF** coated stainless

steel spring.

## **Benefits**

High cycle life.

Lower replacement costs.

Less downtime.

Reduces effects of corrosive environments.

Valve remains functional while operating in wet or gaseous corrosive environments.

# **Specifications**

Materials of Construction:

Wetted Surfaces - PFA, Modified PTFE External Surfaces - PFA, PVDF Other Materials - Viton Seals, PVDF coated stainless steel spring.

#### Pressure Ranges:

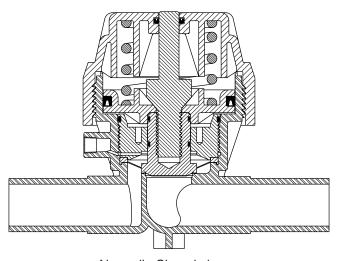
Forward - 27" Hg vacuum (913 mbar) to 100 PSIG (7 bar) Back - 27" Hg vacuum (913 mbar) to 80 PSIG (5.5 bar) with 100 PSIG (7 bar) inlet pressure, 100 PSIG (7 bar) with 60 PSIG (4.2 bar) inlet pressure.

Actuator - 60 (4.2 bar) to 100 PSIG (7 bar)

Pressure ranges above are for operation at ambient temperature. For use at higher temperatures consult Pressure/ Temperature chart on page 3.

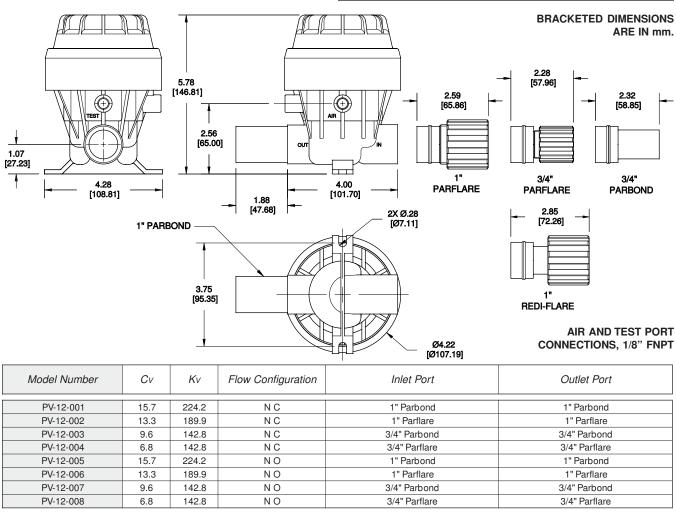
#### Temperature Ranges:

0°-150°F (-17°-66°C) Ambient 0°-266°F (-17°-130°C) Fluid

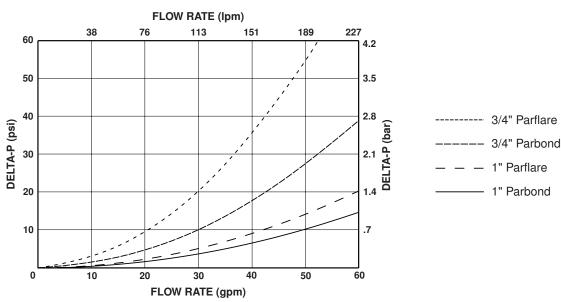


Normally Closed shown





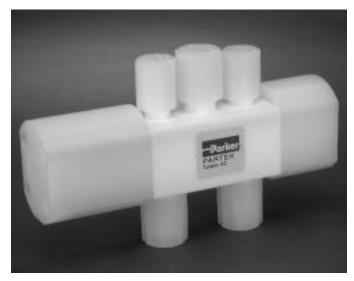
Above Parflare model numbers are supplied with PVDF nuts. For PFA nuts add -T to model number. For high temperature nut assemblies, add -HT. Consult factory for delivery and pricing. Please consult factory for other available configurations, custom assemblies or flow postion and leak sensor assemblies.



### PV-13 CMP Valve

### **Product Overview**

The PV-13 CMP Valve is designed for DI water, photoresist, and nitrogen services. The CMP Valve can be used in many high purity applications where dead legs in circuits must be eliminated. With a patent-pending self-cleaning spool design, the CMP Valve acts as a four way air operated valve shifting to deliver media when actuated and shifting by a spring return mechanism to a neutral center condition when de-actuated. In all positions two continuous loops operate independently preventing cross contamination.



#### **Features**

Patent pending spool design.

Parofluor™ o-rings on the spool.

Eliminates dead legs.

# **Benefits**

Prevents mixing and dilution of two dissimilar compounds.

Act as wipers to self clean and contribute to the long life of the valve.

Consolidation of as many as three 3-way valves in a typical wafer polishing, chemical delivery, or DI/ Nitrogen purge system.

# **Specifications**

Materials of Construction:

Wetted Surfaces - PTFE, Parofluor™ External Surfaces - PVDF, SS.

#### Pressure Ranges:

0 to 40 PSIG (2.8 bar)

Pressure ranges above are for operation at ambient temperature. For use at higher temperatures consult Pressure/ Temperature chart on page 3.

#### Temperature Ranges:

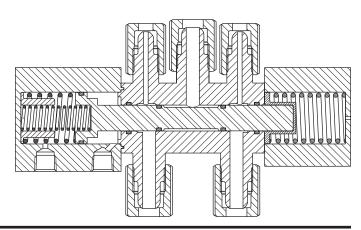
0°-150°F (-17°-66°C) Ambient 0°-200°F (-17°-93°C) Fluid

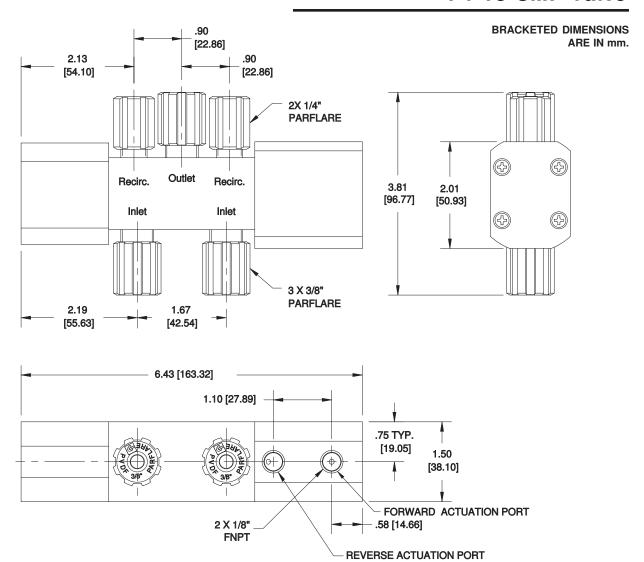
#### Port Sizes:

Control Port: 3/8" Parflare

Continuous Loop Ports: 1/4" Parflare

Actuation Ports: 1/4" FNPT





												FLOW R	ATE (Ipm	1)		
Model Number	Outlet Cv	Outlet Kv	Recirc. Cv	Recirc. Kv			Recirc. Config.		25		3.	8 7	.6	11.4	15.	1 1.7
PV-13-001	.63	8.9	.14	1.9	3/8" Parflare	3/8" Parflare	1/4" Parflare		20					_/	/	1.4
		<b>A</b>						DELTA-P (psi)	15 10 5							2
Forward Actuated Position			actuate osition		Α	devers ctuate cosition	ed		0	- -	1	FLOW RA	2 ATE (gpn et to Co	mmo		4

# PV-14 3/8" Pneumatic Valve

### **Product Overview**

The PV-14 Diaphragm Valve is designed for use in high purity semiconductor applications. It is also ideally suited for ultra-pure water and aggressive chemical or gas applications. The design utilizes a high purity PTFE body with precision machined areas. A machined modified PTFE diaphragm is also utilized for excellent flexibility and life. The custom nature of this product allows for various porting configurations and sizes to be produced in a compact package.



### **Features**

Precision machined diaphragm manufactured from the latest technology modified PTFE.
Provides over five times the flexural life as compared to conventional PTFE.

### **Benefits**

High cycle life.

Lower replacement costs.

Less downtime.

Tongue and groove seat and diaphragm for positive through flow shut off and diaphragm to body seal.

Provides system integrity.

Modified flow configurations with numerous end connections including Parflare available.

Reduces connections, mounting space, and overall cost.

# **Specifications**

Materials of Construction:

Wetted Surfaces - PTFE, Modified PTFE Non Wetted Surfaces - PTFE, PVDF Other Materials - Viton Seals, PVDF coated stainless steel spring.

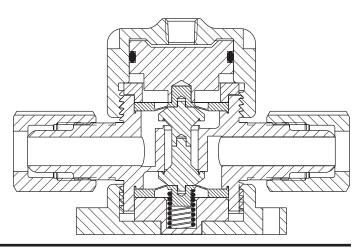
#### Pressure Ranges:

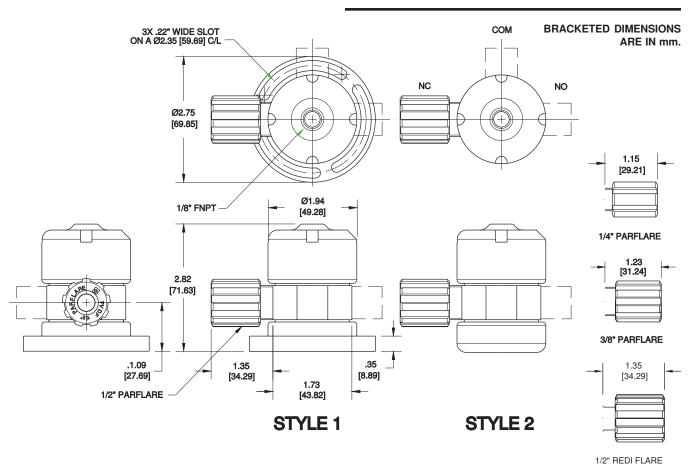
Forward - 27" Hg vacuum (913 mbar) to 100 PSIG (7 bar) Back - 27" Hg Vacuum (913 mbar) to 100 PSIG (7 bar)

Pressure ranges above are for operation at ambient temperatures. For use at higher temperatures consult Pressure/ Temperature chart on page 3.

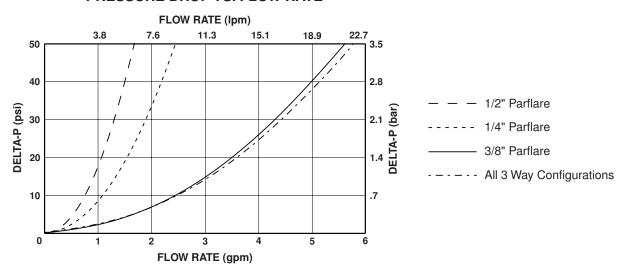
### Temperature Ranges:

0° - 150° F (-17° - 66° C) Ambient 0° - 266° F (-17° - 130° C) Fluid





Model Number	Style	Cv	Kv	Flow Config.	Port Configuration
PV-14-001	2	.81	11.6	NC	1/2" Parflare
PV-14-007	2	.24	3.4	"	1/4" Parflare
PV-14-008	2	.35	4.9	"	3/8" Parflare
PV-14-010	1	.67	9.6	3 WAY	1/2" Redi-flare X 1/2" Parflare X 1/2" Parflare
PV-14-011	1	.67	9.6	"	1/2" Parflare Reversed COM/NC
PV-14-016	1	.67	9.6	"	1/2" Parflare Reversed NO/NC



# CV-1 Check Valve

### **Product Overview**

The CV-1 Check Valve is designed for use in high purity semiconductor applications, and is also ideally suited for ultra-pure water and aggressive chemical or gas applications. The design utilizes machined PTFE components to provide superior chemical resistance and purity without requiring o-rings for sealing. The machined PTFE spring allows for low cracking pressure operation and minimal back pressure for resealing.



**Features** 

Polished sealing surfaces.

Tongue and groove external seal.

Machined PTFE spring.

Numerous end configurations available including Parflare. Available with overall cost. different configurations on either end.

**Benefits** 

Long life and superior sealing characteristics.

Eliminates o-rings and compatibility problems.

Low cracking pressure.

Reduces connections, mounting space, and

**Specifications** 

Materials of Construction:

Wetted Surfaces - PTFE External Surfaces - PFA, PVDF, ETFE

Cracking Pressure:

0.25 - 0.75 PSIG (.017 - .052 bar)

Back Check Sealing Pressure:

5.0 PSIG (.35 bar)

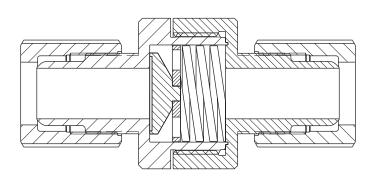
Pressure Range:

27" Hg vacuum (913 mbar) to 120 PSIG (8.3 bar)

Pressure ranges above are for operation at ambient temperature. For use at higher temperatures consult Pressure/ Temperature chart on page 3.

Temperature Ranges:

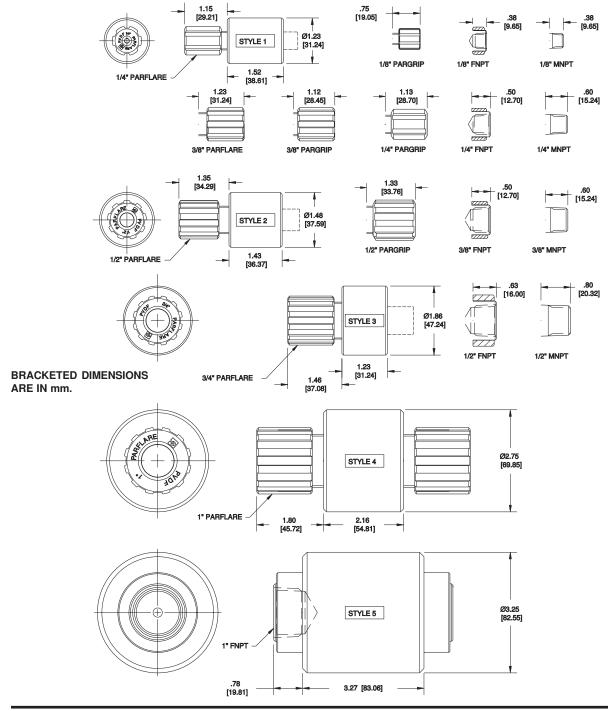
0°-212°F (-17°-100°C) Ambient 0°-266°F (-17°-130°C) Fluid



Model Number	Cv	Kv	Style	Inlet Port	Outlet Port
0)/////00		0.70			
CV-1-1122	0.61	8.78	1	1/8" FNPT	1/8" FNPT
CV-1-1144	1.51	21.74	1	1/4" FNPT	1/4" FNPT
CV-1-1166	2.43	35.00	2	3/8" FNPT	3/8" FNPT
CV-1-1188	4.22	60.77	3	1/2" FNPT	1/2" FNPT
CV-111616	14.00	201.6	5	1" FNPT	1" FNPT
CV-1-2222	0.02	0.29	1	1/8" Pargrip	1/8" Pargrip
CV-1-2244	0.34	4.90	1	1/4" Pargrip	1/4" Pargrip

Model Number	Cv	Kv	Style	Inlet Port	Outlet Port
CV-1-2266	.98	14.11	1	3/8" Pargrip	3/8" Pargrip
CV-1-2288	2.17	31.25	2	1/2" Pargrip	1/2" Pargrip
CV-1-6644	.26	3.74	1	1/4" Parflare	1/4" Parflare
CV-1-6666	1.11	15.84	1	3/8" Parflare	3/8" Parflare
CV-1-6688	2.03	29.23	2	1/2" Parflare	1/2" Parflare
CV-1-661212	4.13	59.47	3	3/4" Parflare	3/4" Parflare
CV-1-661616	11.85	170.6	4	1" Parflare	1" Parflare

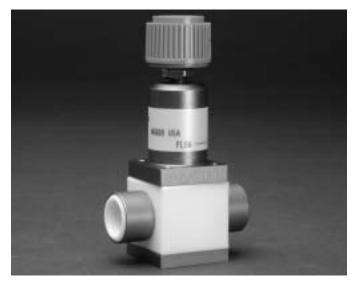
Above Pargrip model numbers are supplied with PFA nuts, and Parflare models are supplied with PVDF nuts. For PFA nuts add -T to model number. Please consult factory for other available configurations or custom assemblies.



# **RV Relief Valve**

### **Product Overview**

The RV Relief Valve is designed for use in high purity semiconductor applications, and is also ideally suited for ultra-pure water and aggressive chemicals. The design utilizes a machined PTFE body with precision-machined PTFE seats and diaphragm poppet. When a factory preset or field set relief pressure is reached, the valve opens and permits flow. The valve resets when 25% of original setpoint is reached.



#### **Features**

One piece precision machined diaphragm poppet manufactured from the latest technology modified PTFE.

### **Benefits**

High cycle life.

Lower replacement costs.

Provides over five times the flexural life as compared to

conventional PTFE.

Less downtime.

Tongue and groove seat and diaphragm poppet for positive through flow shut off and diaphragm to body seal. Isolates media from adjusting screw.

Factory set or field adjustable relief pressure.

Prevent over pressurization in critical applications.

# **Specifications**

Materials of Construction:

Wetted Surfaces - PTFE, Modified PTFE
Non Wetted Surfaces - Anodized Aluminum, ABS, SS, Brass,
PVDF, HDPE.

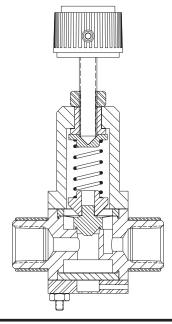
### Pressure Ranges:

20 to 120 PSIG (1.4 to 8.3 bar)

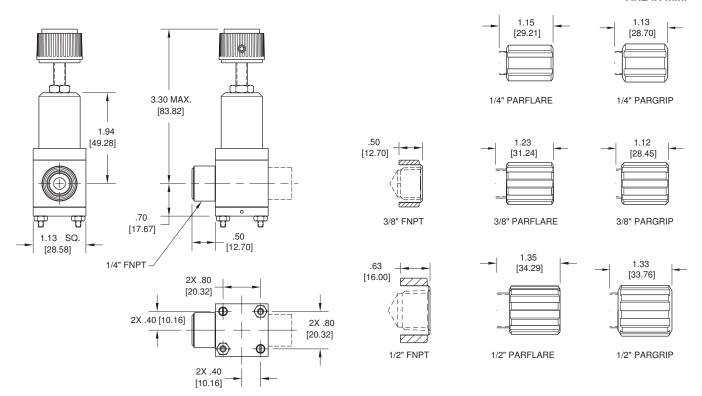
Pressure ranges above are for operation at ambient temperature. For use at higher temperatures consult Pressure/ Temperature chart on page 3.

### Temperature Ranges:

0°F - 150°F (-17° - 66°C) Ambient 0°F - 266°F (-17° - 130°C) Fluid



# BRACKETED DIMENSIONS ARE IN mm.



Model Number	Cv	Kv	Flow Config.	Port Configuration
RV-144-0	.35	5.0	ON/OFF	1/4" FNPT
RV-234-0	.20	2.9	"	1/4" Pargrip
RV-246-0	.35	5.0	"	3/8" Pargrip
RV-248-0	.35	5.0	"	1/2" Pargrip
RV-624-0	.09	1.3	"	1/4" Parflare
RV-646-0	.35	5.0	"	3/8" Parflare
RV-648-0	.35	5.0	"	1/2" Parflare

Above Parflare model numbers are supplied with PVDF nuts. For PFA nuts add -T to model number. For high temperature nut assemblies, add -HT. Consult factory for delivery and pricing. Please consult factory for other available configurations or custom assemblies.

# Notes





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# **Parker Hannifin Corporation**

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